

froling

Installation instructions

Lambdamat LM 650-750 KOM



Translation of original German version of installation instructions for technicians.

Read and follow all instructions and safety instructions.
All errors and omissions excepted.



M2510122_en | Edition 09/01/2023

1 General	4
2 Safety	5
2.1 Hazard levels of warnings	5
2.2 Qualification of assembly staff	6
2.3 Personal protective equipment for assembly staff	6
3 Design Information	7
3.1 Overview of standards	7
3.1.1 General standards for heating systems	7
3.1.2 Standards for structural and safety devices	7
3.1.3 Standards for heating water	7
3.1.4 Regulations and standards for permitted fuels	8
3.2 Installation and approval	8
3.3 Installation site	8
3.4 Chimney connection/chimney system	9
3.4.1 Connection line to the chimney	10
3.4.2 Measuring port	11
3.4.3 Draught limiter	11
3.5 Domestic hot water	12
3.6 Pressure maintenance systems	13
3.7 Storage tank	14
3.8 Return lift	14
4 Technology	15
4.1 Dimensions	15
4.2 Components and connections	16
4.3 Technical specifications	17
5 Installation	19
5.1 Transport	19
5.2 Temporary storage	19
5.3 Positioning	19
5.3.1 Fit the ash duct for ash removal of the combustion chamber (only with Lambdamat 750)	20
5.3.2 Bolting together the combustion chamber and heat exchanger	20
5.4 Positioning at the installation site	21
5.4.1 Moving the boiler in the boiler room	21
5.4.2 Operating and maintenance areas of the equipment	21
5.5 Laying firebricks in the combustion chamber	22
5.5.1 General	22
5.5.2 Laying firebricks	23
5.6 Installing the boiler	24
5.6.1 General information	24
5.6.2 Installing the stoker unit	24
5.6.3 Installing the hydraulic stoker unit	25
5.6.4 Fitting the burn back slide valve	25
5.6.5 Installing the air controllers	26
5.6.6 Fitting the immersion sleeves for the thermal discharge valve and undergrate sensor	27
5.6.7 Fitting thermal insulation to the boiler	27
5.6.8 Fitting the insulation base frame	28
5.6.9 Fitting the side panels	31
5.6.10 Fitting various covers	34
5.6.11 Fitting the door contact switch	35
5.6.12 Fitting the combustion chamber ash removal unit (optional)	37
5.6.13 Installing the underpressure controller	39

5.6.14	Installing the combustion chamber overpressure and temperature sensors	39
5.6.15	Fitting the Lambda probe and various sensors	40
5.6.16	Installing the servo-motors	41
5.6.17	Fitting the combustion air fan	42
5.6.18	Fitting the automatic ignition (optional)	43
5.6.19	Fitting an additional ignition for hydraulic stoker unit (optional)	43
5.6.20	Fitting the compressed air cleaner (optional)	44
5.6.21	Fitting the ash sliding system (optional)	45
5.6.22	Installing flue gas recirculation FGR (optional)	46
5.7	Flue gas piping	50
5.8	Hydraulic connection	51
5.8.1	Thermal discharge safety device connection	51
5.8.2	Connecting up the slide-on duct cooling	54
5.9	Power connection and wiring	55
5.9.1	Potential equalisation	55
5.10	Connecting the hydraulic cylinder	55
6	Commissioning	56
6.1	Before commissioning / configuring the boiler	56
6.1.1	Compressed air cleaner (optional)	57
6.2	Initial startup	57
6.2.1	Permitted fuels	57
6.2.2	Non-permitted fuels	59
6.3	Heating up for the first time	59
6.3.1	Screed drying	60
7	Decommissioning	61
7.1	Out of service for long periods	61
7.2	Disassembly	61
7.3	Disposal	61

1 General

Thank you for choosing a quality product from Froling. The product features a state-of-the-art design and conforms to all currently applicable standards and testing guidelines.

Please read and observe the documentation provided and always keep it close to the system for reference. Observing the requirements and safety information in the documentation makes a significant contribution to safe, appropriate, environmentally friendly and economical operation of the system.

The constant further development of our products means that there may be minor differences from the pictures and content. If you discover any errors, please let us know: doku@froeling.com.

Subject to technical change.

*Issuing a delivery
certificate*

The EC Declaration of Conformity is only valid in conjunction with a delivery certificate, which has been filled in correctly and signed as part of the commissioning process. The original document remains at the installation site. Commissioning installers or heating engineers are requested to return a copy of the delivery certificate together with the guarantee card to Froling. On commissioning by FROLING Customer Service the validity of the delivery certificate will be noted on the customer service record.

2 Safety

2.1 Hazard levels of warnings

This documentation uses warnings with the following hazard levels to indicate direct hazards and important safety instructions:

DANGER

The dangerous situation is imminent and if measures are not observed it will lead to serious injury or death. You must follow the instructions!

WARNING

The dangerous situation may occur and if measures are not observed it will lead to serious injury or death. Work with extreme care.

CAUTION

The dangerous situation may occur and if measures are not observed it will lead to minor injuries.

NOTICE

The dangerous situation may occur and if measures are not observed it will lead to damage to property or pollution.

2.2 Qualification of assembly staff

CAUTION



Assembly and installation by unqualified persons:

Risk of personal injury and damage to property

During assembly and installation:

- ☐ Observe the instructions and information in the manuals
- ☐ Only allow appropriately qualified personnel to work on the system

Assembly, installation, initial startup and servicing must only be carried out by qualified personnel:

- Heating technicians/building technicians
- Electrical installation technicians
- Froling customer services

The assembly staff must have read and understood the instructions in the documentation.

2.3 Personal protective equipment for assembly staff

You must ensure that staff have the protective equipment specified by accident prevention regulations!



- During transport, erection and installation:
 - wear suitable work wear
 - wear protective gloves
 - wear safety shoes (min. protection class S1P)

3 Design Information

3.1 Overview of standards

Perform installation and commissioning of the system in accordance with the local fire and building regulations. Unless contrary to other national regulations, the latest versions of the following standards and guidelines apply:

3.1.1 General standards for heating systems

EN 303-5	Boilers for solid fuels, manually and automatically fed combustion systems, nominal heat output up to 500 kW
EN 12828	Heating systems in buildings - design of water-based heating systems
EN 13384-1	Chimneys - Thermal and fluid dynamic calculation methods Part 1: Chimneys serving one appliance
ÖNORM H 5151	Planning of central hot water heating systems with or without hot water preparation
ÖNORM M 7510-1	Guidelines for checking central heating systems Part 1: General requirements and one-off inspections
ÖNORM M 7510-4	Guidelines for checking central heating systems Part 4: Simple check for heating plants for solid fuels

3.1.2 Standards for structural and safety devices

ÖNORM H 5170	Heating installation - Requirements for construction and safety engineering, as well as fire prevention and environmental protection
TRVB H 118	Technical directives for fire protection/prevention (Austria)

3.1.3 Standards for heating water

ÖNORM H 5195-1	Prevention of damage by corrosion and scale formation in closed warm water heating systems at operating temperatures up to 100°C (Austria).
VDI 2035	Prevention of damage hot water heating systems (Germany)
SWKI BT 102-01	Water quality for heating, steam, cooling and air conditioning systems (Switzerland)
UNI 8065	Technical standard regulating hot water preparation. DM 26.06.2015 (Ministerial Decree specifying the minimum requirements) Follow the instructions of this standard and any related updates. (Italy)

3.1.4 Regulations and standards for permitted fuels

1. BImSchV	First Order of the German Federal Government for the implementation of the Federal Law on Emission Protection (Ordinance on Small and Medium Combustion Plants) in the version published on 26 January 2010, BGBl. JG 2010 Part I No. 4.
EN ISO 17225-2	Solid bio-fuel - Fuel specifications and classes Part 2: Wood pellets for use in industrial and domestic systems
EN ISO 17225-4	Solid bio-fuel - Fuel specifications and classes Part 4: Wood chips for non-industrial use

3.2 Installation and approval

The boiler should be operated in a closed heating system. The following standards govern the installation:

Note on standards

EN 12828 - Heating Systems in Buildings

IMPORTANT: Every heating system must be officially approved.

The appropriate supervisory authority (inspection agency) must always be informed when installing or modifying a heating system, and authorisation must be obtained from the building authorities:

Austria: report to the construction authorities of the community or magistrate

Germany: report new installations to an approved chimney sweep / the building authorities.

3.3 Installation site

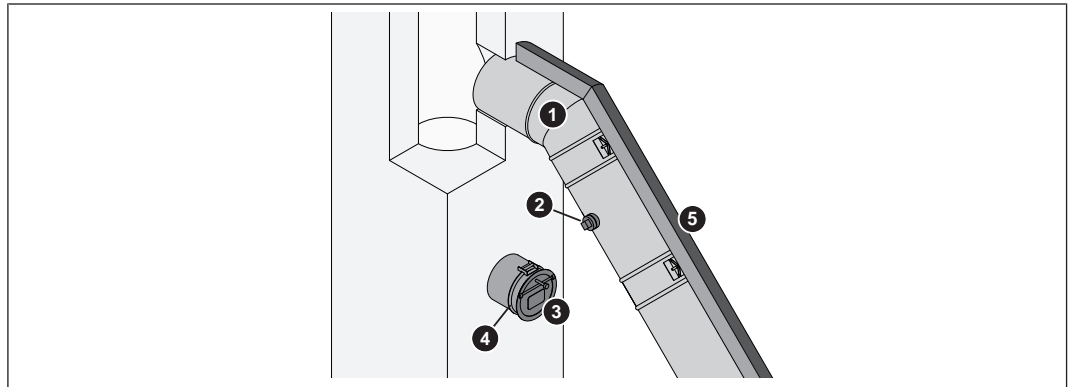
Requirements for the load bearing substrate:

- Flat, clean and dry
- Non-combustible and with sufficient load-bearing capacity

Conditions at the installation site:

- Frost-free
- Sufficiently well lit
- Free of explosive atmospheres such as flammable substances, hydrogen halides, cleaning agents and consumables
- Installation at altitude higher than 2000 metres above sea level only after consultation with the manufacturer
- The system must be protected against gnawing and nesting by animals (such as rodents)
- No flammable materials in proximity to the system

3.4 Chimney connection/chimney system



- | | |
|---|--|
| 1 | Connection line to the chimney |
| 2 | Measuring port |
| 3 | Draught limiter |
| 4 | Explosion flap (for automatic boilers) |
| 5 | Thermal insulation |

NOTICE! The chimney must be authorised by a smoke trap sweeper or chimney sweep.

The entire flue gas system (chimney and connection) must be laid out as per ÖNORM / DIN EN 13384-1 or ÖNORM M 7515 / DIN 4705-1.

The flue gas temperatures (for clean systems) and additional flue gas values can be found in the table in the technical data.

Local regulations and other statutory regulations are also applicable.

EN 303-5 specifies that the entire flue gas system must be designed to prevent, wherever possible, damage caused by seepage, insufficient feed pressure and condensation. Please note within the permissible operating range of the boiler flue gas temperatures lower than 160K above room temperature may occur.

3.4.1 Connection line to the chimney

Requirements for the connection line:

- this should be as short as possible and follow an upward incline to the chimney (30 - 45° recommended)
- thermally insulated

MFeuV ¹⁾ (Germany)	EN 15287-1 and EN 15287-2
<p>[mm]</p>	<p>[mm]</p>
<p>1. Observe the fire regulations of the respective federal state 2. Component made of flammable material 3. Nonflammable insulating material 4. Radiation shield with rear ventilation</p>	

Minimum distance from flammable substances as per MFeuV¹⁾ (Germany):

- 400 mm excluding thermal insulation
- 100 mm if at least 20 mm thermal insulation is installed

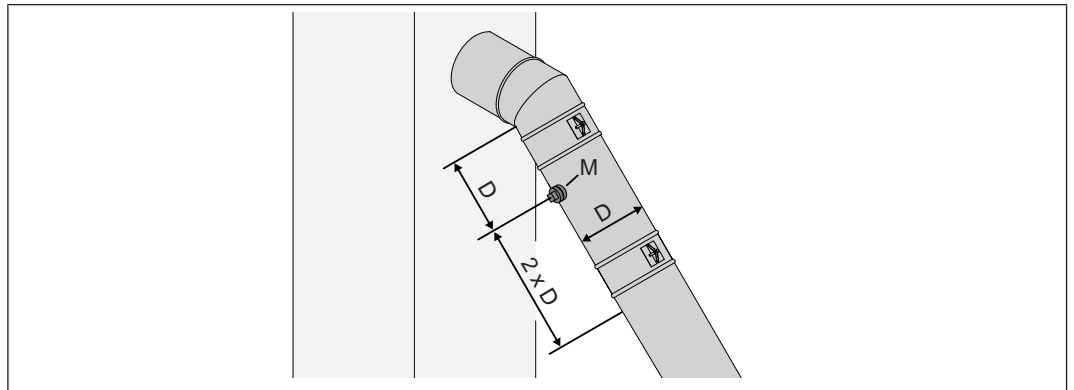
Minimum distance from flammable materials as per EN 15287-1 and EN 15287-2:

- 3 x nominal diameter of connection line, but at least 375 mm (NM)
- 1.5 x nominal diameter of connection line for radiation shield with rear ventilation, but at least 200 mm (NM)

NOTICE! The minimum distances must be observed in accordance with the standards and guidelines applicable in the region

3.4.2 Measuring port

For emissions measurement on the system, a suitable measuring port must be installed in the connection line between the boiler and chimney system.



Upstream of the measuring port (M) there should be a straight run-in section with a length about twice the diameter (D) of the connection line. Downstream of the measuring port (M) there should be a straight run-out section with a length about the diameter (D) of the connection line. The measuring port must remain closed whenever the system is in operation.

The diameter of the measuring probe used by Froling customer service is 14 mm. To avoid measuring errors due to the ingress of false air, the diameter of the measuring port must not exceed 21 mm.

3.4.3 Draught limiter

We generally recommend the installation of a draught limiter. A draught limiter must be installed if the maximum permissible feed pressure as given in the boiler data for planning the flue gas system is exceeded.

NOTICE! Install the draught limiter directly under the mouth of the flue line, as the pressure is constantly low at this point.

3.5 Domestic hot water

Unless contrary to other national regulations, the latest versions of the following standards and guidelines apply:

Austria:	ÖNORM H 5195	Switzerland:	SWKI BT 102-01
Germany:	VDI 2035	Italy:	UNI 8065

Observe the standards and also follow the recommendations below:

- ☐ Aim for a pH value of between 8.2 and 10.0. If the central heating water comes into contact with aluminium, the pH value must be between 8.2 and 9.0
- ☐ Use prepared water which complies with the standards cited above for filling and make-up water
- ☐ Avoid leaks and use a closed heating system to maintain water quality during operation
- ☐ When filling with make-up water, always bleed the filling hose before connecting, in order to prevent air from entering the system
- ☐ The heating water must be clear and free from substances that lead to sediments.
- ☐ With regard to corrosion protection, the use of fully demineralised filling and make-up water with an electrical conductivity of up to 100 µS/cm is recommended in accordance with EN 14868

Advantages of low-salt or fully demineralised water:

- Complies with the applicable standards
- Less of a drop in output due to reduced limescale build-up
- Less corrosion due to fewer aggressive substances
- Long-term cost savings thanks to improved energy efficiency

Filling and make-up water as well as heating water in accordance with VDI 2035:

Total heat output in kW	Total earth alkalis in mol/m³ (total hardness in °dH)		
	Specific system volume in l/kW heat output ¹⁾		
	≤ 20	20 to ≤40	> 40
≤ 50 specific water content heat generator ≥ 0.3 l/kW ²⁾	none	≤ 3.0 (16.8)	< 0.05 (0.3)
≤ 50 specific water content heat generator < 0.3 l/kW ²⁾ (e.g. circulation water heater) and systems with electric heating elements	≤ 3.0 (16.8)	≤ 1.5 (8.4)	
> 50 to ≤ 200	≤ 2.0 (11.2)	≤ 1.0 (5.6)	
> 200 to ≤ 600	≤ 1.5 (8.4)	< 0.05 (0.3)	
> 600	< 0.05 (0.3)		

1. For calculating the specific system volume, the smallest individual heating capacity is to be used for systems with several heat generators.
2. In systems with several heat generators with different specific water contents, the smallest specific water content is decisive in each case.

Additional requirements for Switzerland

The filling and make-up water must be demineralised (fully purified)

- The water must not contain any ingredients that could settle and accumulate in the system
- This makes the water non-electroconductive, which prevents corrosion
- It also removes all the neutral salts such as chloride, sulphate and nitrate which can weaken corrosive materials in certain conditions

If some of the system water is lost, e.g. during repairs, the make-up water must also be demineralised. It is not enough to soften the water. The heating system must be professionally cleaned and rinsed before filling the units.

Inspection:

- After eight weeks, the pH value of the water must be between 8.2 and 10.0. If the central heating water comes into contact with aluminium, the pH value must be between 8.0 and 8.5
- Yearly. Values must be recorded by the owner

3.6 Pressure maintenance systems

Pressure maintenance systems in hot-water heating systems keep the required pressure within predefined limits and balance out volume variations caused by changes in the hot-water temperature. Two main systems are used:

Compressor-controlled pressure maintenance

In compressor-controlled pressure maintenance units, a variable air cushion in the expansion tank is responsible for volume compensation and pressure maintenance. If the pressure is too low, the compressor pumps air into the tank. If the pressure is too high, air is released by means of a solenoid valve. The systems are built solely with closed-diaphragm expansion tanks to prevent the damaging introduction of oxygen into the heating water.

Pump-controlled pressure maintenance

A pump-controlled pressure maintenance unit essentially consists of a pressure-maintenance pump, relief valve and an unpressurised receiving tank. The valve releases hot water into the receiving tank if the pressure is too high. If the pressure drops below a preset value, the pump draws water from the receiving tank and feeds it back into the heating system. Pump-controlled pressure maintenance systems with **open expansion tanks** (e.g. without a diaphragm) introduce ambient oxygen via the surface of the water, exposing the connected system components to the risk of corrosion. These systems offer no oxygen removal for the purposes of corrosion control as required by VDI 2035 and **in the interests of corrosion protection should not be used.**

3.7 Storage tank

NOTICE

In principle it is not necessary to use a storage tank for the system to run smoothly. However we recommend that you use the system with a storage tank, as this ensures a continuous supply of fuel in the ideal output range of the boiler.

For the correct dimensions of the storage tank and the line insulation (in accordance with ÖNORM M 7510 or guideline UZ37) please consult your installer or Fröling.

Additional requirements for Switzerland in accordance with LRV Appendix 3, section 523

Automatic boilers with a rated thermal output ≤ 500 kW must be equipped with a heat accumulator of a volume of at least 25 litres per kW rated thermal output.

3.8 Return lift

If the hot water return temperature is below the minimum return temperature, some of the hot water outfeed will be mixed in.

NOTICE

Risk of dropping below dew point/condensation formation if operated without return temperature control.

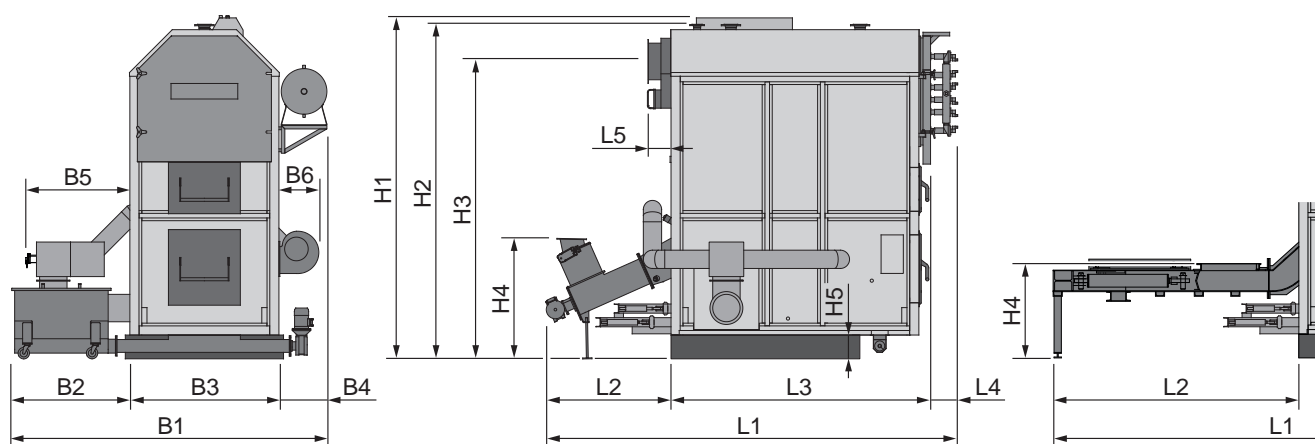
Condensation water forms an aggressive condensate when combined with combustion residue, leading to damage to the boiler.

Take the following precautions:

- ☐ Regulations stipulate the use of a return temperature control.
 - ✎ The minimum return temperature is 60 °C. We recommend fitting some kind of control device (e.g. thermometer).

4 Technology

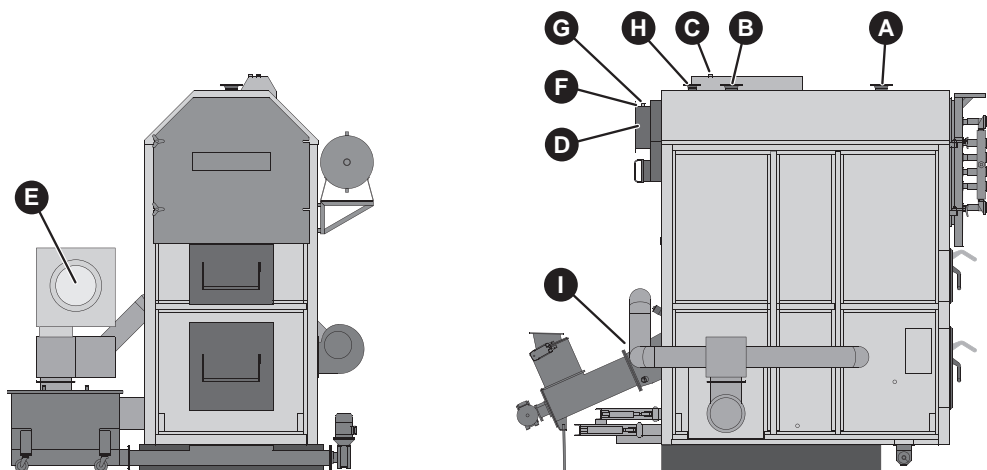
4.1 Dimensions



Dimension	Description	Unit	LM 650-750
H1	Height, safety heat exchanger connection	mm	3730
H2	Height, flow/return connection		3,655
H3	Height, flue pipe connection		3250
H4	Height of stoker including burn back protection system (wood chips BBF 300)		1315
	Height of hydraulic slide-on duct connection		1,035
H5	Minimum height, base ¹⁾		260
B1	Total width of boiler		3450
B2	Width of ash container (optional)		1295
B3	Width, boiler		1630
B4	Width of compressed air cleaner (optional)		525
W5	Width of flue gas recirculation (optional)		1200
B6	Width of blower fan		440
L1	Length of boiler incl. stoker		4,505
	Length of boiler incl. hydraulic slide-on duct		5,825
L2	Length, stoker incl. gears		1370
	Length of hydraulic slide-on duct		2,690
L3	Length of boiler		2840
L4	Length of compressed air cleaner (optional)		295
L5	Length, flue gas collection box		250

1. Base required when ash is removed from the combustion chamber into the lateral ash container

4.2 Components and connections



Item	Description	LM 650-750
A	Boiler flow connection	DN100 / PN 6
B	Boiler return connection	DN100 / PN 6
C	Safety heat exchanger connection	1" ET
D	Flue gas pipe connection	400 mm
E	FGR (flue gas recirculation) connection	300 mm
F	Broadband probe connection	-
G	Flue gas temperature sensor connection	-
H	Safety valve connection (provided by the customer)	DN65 / PN 6
I	Drainage connection	2" IT

4.3 Technical specifications

Description		LM 650	LM 750
Nominal heat output	kW	650	750
Output range		195-650	225 - 750
Nominal fuel heating efficiency (wood chips)			833
Efficiency at nominal load / partial load (wood chips)	%		90.0 / 90.3
Quantity of wood chips required at nominal load	kg/h	210	242
Electrical connection		400 V / 50 Hz	
Electric fuses ¹⁾	A	as per circuit diagram	
Electrical power consumption	W	as per circuit diagram	
Minimum room height	mm	3800	
Installation dimensions for the combustion chamber (L x W x H)		3600 x 1600 x 1850	
Installation dimensions for the heat exchanger (L x W x H)		3050 x 1600 x 1650	
Weight – combustion chamber	kg	3620	
Weight - heat exchanger		3500	
Weight – fireclay		4320	
Total weight excl. fittings		11440	
Heat exchanger water capacity	l	1840	
Water pressure drop ($\Delta T = 20$ K)	mbar		15
Flow rate ($\Delta T = 10$ K)	m³/h	56.0	64.7
Flow rate ($\Delta T = 15$ K)		37.4	43.1
Flow rate ($\Delta T = 20$ K)		28.0	32.3
Minimum ventilation opening as per ÖNORM H 5170	cm²	1445	1666
Minimum boiler return temperature	°C	60	
Maximum permitted operating temperature		95 ²⁾	
Maximum permitted working over-pressure	bar	6	
Permitted fuel acc. to EN ISO 17225 ³⁾		Part 4: Wood chips class A2 / P16S-P45S	
Airborne sound level	dB(A)	<70	

1. Electric fuses and power consumption vary depending on design and features

2. > 95 °C upon request

3. Detailed information on the fuel can be found in the operating instructions in the section entitled "Permitted fuels"

Boiler data for planning the flue gas system

Description		LM 650	LM 750
Flue gas temperature at nominal load / partial load	°C	200 / 160	220 / 160
Draught requirement at ID fan outlet at nominal load / partial load	Pa	5 / 2	
	mbar	0.05 / 0.02	
CO ₂ - volume concentration at nominal load / partial load	%	10.3 / 10.3	
Flue gas mass flow with wood chips W30, 9% O ₂	m ³ /h (kg/h)	2490 (1835)	3045 (2150)
Recommended maximum chimney draught	Pa	60	
	mbar	0.6	
1. use the maximum attainable oxygen content for chimney design			

5 Installation

WARNING



Risk of falling when working at a height

Therefore:

- ☐ Implement appropriate measures in accordance with the applicable national industrial safety guidelines to protect against the risk of falling (e.g. ladders, platforms, etc.)

5.1 Transport

NOTICE



Possibility of damage to components if handled incorrectly

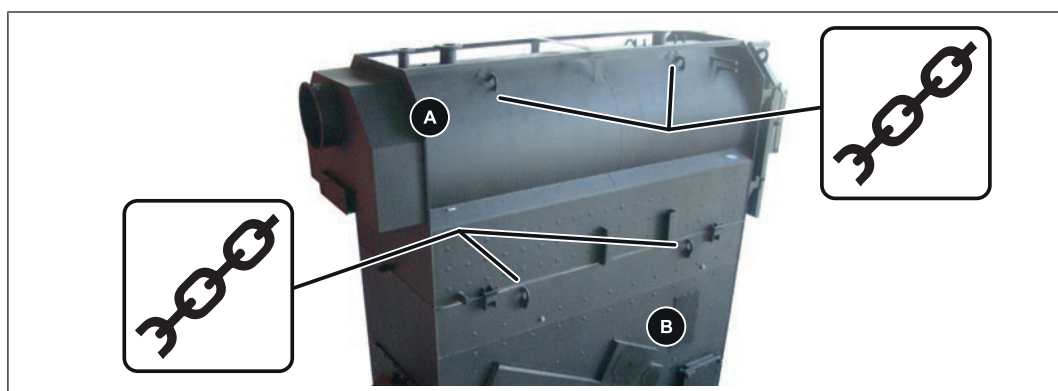
- ☐ Follow the transport instructions on the packaging
- ☐ Transport components with care to avoid damage
- ☐ Protect components against damp
- ☐ Unloading, positioning and installation should only be performed by trained professionals! Staff must be trained in techniques for moving heavy loads (correct tools and lifting equipment, hooking and slinging points, etc.)

5.2 Temporary storage

If the system is to be assembled at a later stage:

- ☐ Store components at a protected location, which is dry and free from dust
 - ↳ Damp conditions and frost can damage components, particularly electric ones!

5.3 Positioning



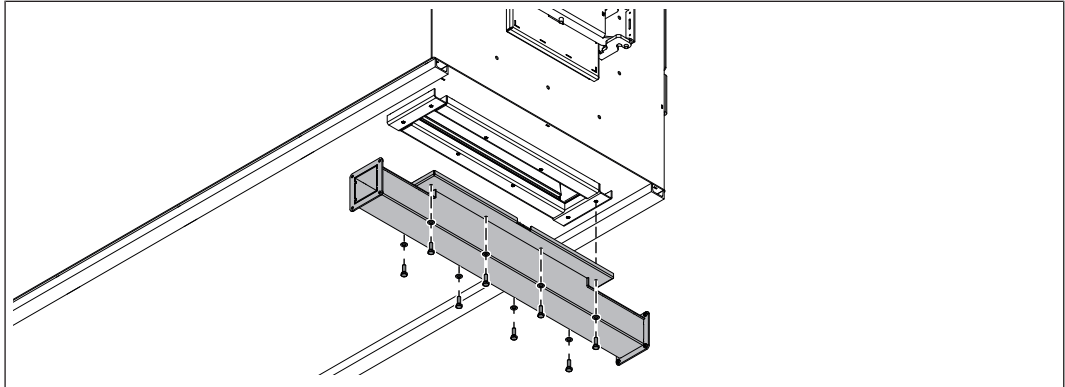
- ☐ Secure cable winch or similar lifting device to the attachment points on the heat exchanger (A) and the combustion chamber (B) and position the components.

5.3.1 Fit the ash duct for ash removal of the combustion chamber (only with Lambdamat 750).

NOTICE! If ash is to be removed from the boiler via an ash screw, a base must be provided by the customer beneath the boiler.

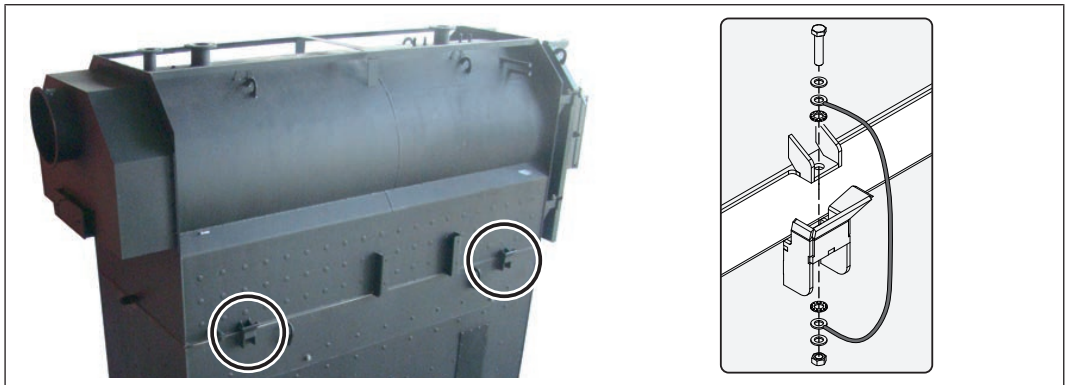
Dimensions

If an ash screw (optional) is provided for removing ash from the combustion chamber, the ash duct should be fitted as follows when the combustion chamber is being positioned.



- ☐ Fit the ash duct to the underside of the combustion chamber.

5.3.2 Bolting together the combustion chamber and heat exchanger



- ☐ Position the heat exchanger on the centre of the combustion chamber and secure to the combustion chamber with 4x screws and nuts.
 - ↳ Also screw on the earthing wire (supplied) with the toothed washer as potential equalisation.

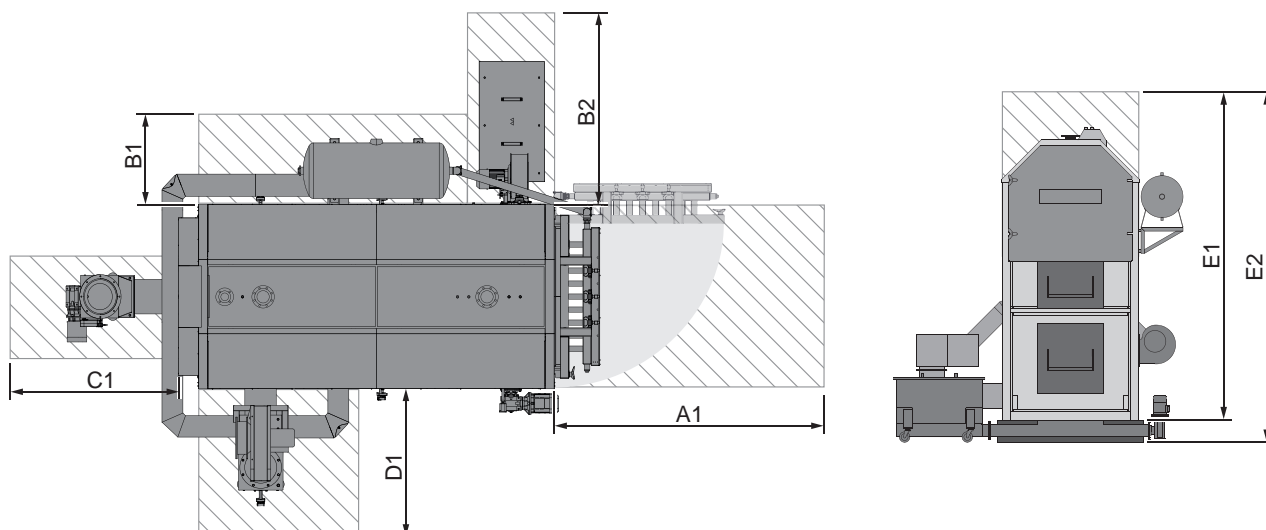
5.4 Positioning at the installation site

5.4.1 Moving the boiler in the boiler room

- Position a lifting device with a suitable load-bearing capacity at the base frame.
- Lift and transport to the intended position in the installation room.
- ↳ Observe the minimum distances in the boiler room.

5.4.2 Operating and maintenance areas of the equipment

- The system should generally be set up so that it is accessible from all sides to allow quick and easy maintenance!
- Regional regulations regarding necessary maintenance areas for inspecting the chimney should be observed in addition to the specified distances!
- Observe the applicable standards and regulations when setting up the system!
- Comply with additional standards for noise protection!
(ÖNORM H 5190 - Noise protection measures)

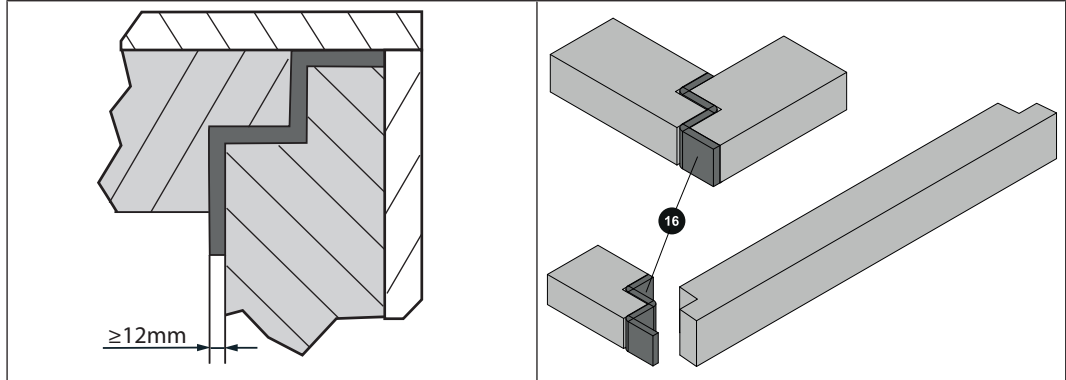


A1	2,710 mm
B1	700 mm
B2	1,740 mm (2,100 mm for dismantling the ash screw for maintenance tasks)
C1	Stoker: 2,240 mm hydraulic slide-on duct: 3,000 mm
D1	1500 mm
E1	3,790 mm
E2	4,050 mm

5.5 Laying firebricks in the combustion chamber

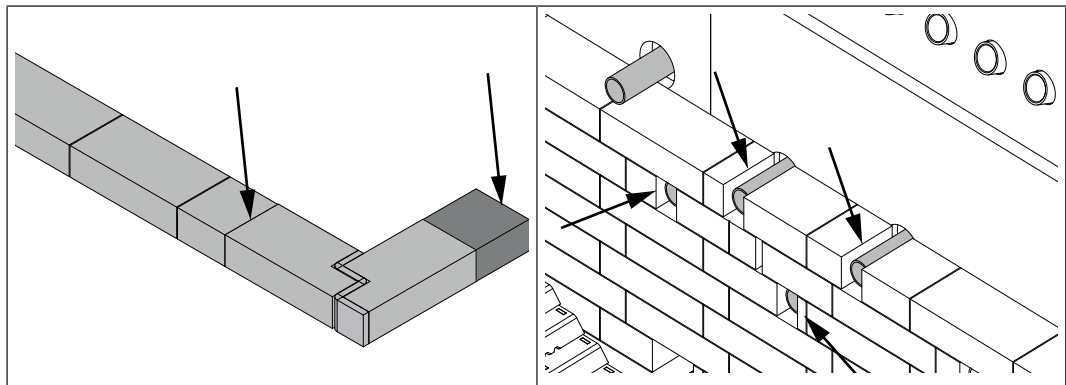
5.5.1 General

Use Carathin K65-2 mortar where normal bricks and expansion joint bricks of AK60 quality are being laid.



NOTICE! Caution: Expansion joints must be at least 12mm wide.

NOTICE! Ceramic fibre mats (16) must always be placed between expansion joint bricks and crossbars / between two expansion joint bricks.



- ☐ Shorten the length of normal bricks as required.
- ☐ Recess and, if necessary, shorten the length and/or height of normal bricks in places where air nozzles, the combustion chamber temperature sensor, combustion chamber low pressure warning device and the automatic ignition are positioned.

5.6 Installing the boiler

5.6.1 General information

NOTICE



Reduction in performance due to air leakage

The use of flanges without sealing cords can result in a reduction in performance due to air leakage

Therefore:

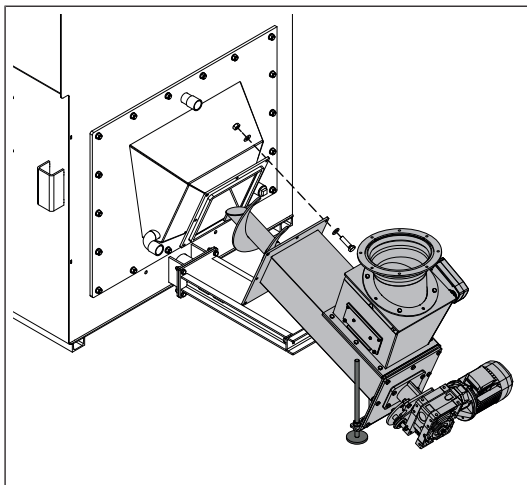
- ☐ Sealing cords or the surface sealant provided must be used on all the flanged connections on the following components: loading; ash removal; pressure ducting; air ducts; combustion air fan; flue gas and flue gas return piping.

Front and back of boiler

The front of the boiler is its operating side. All the elements required to operate the system such as the combustion chamber door, burning chamber door and reversing chamber door are on the front.

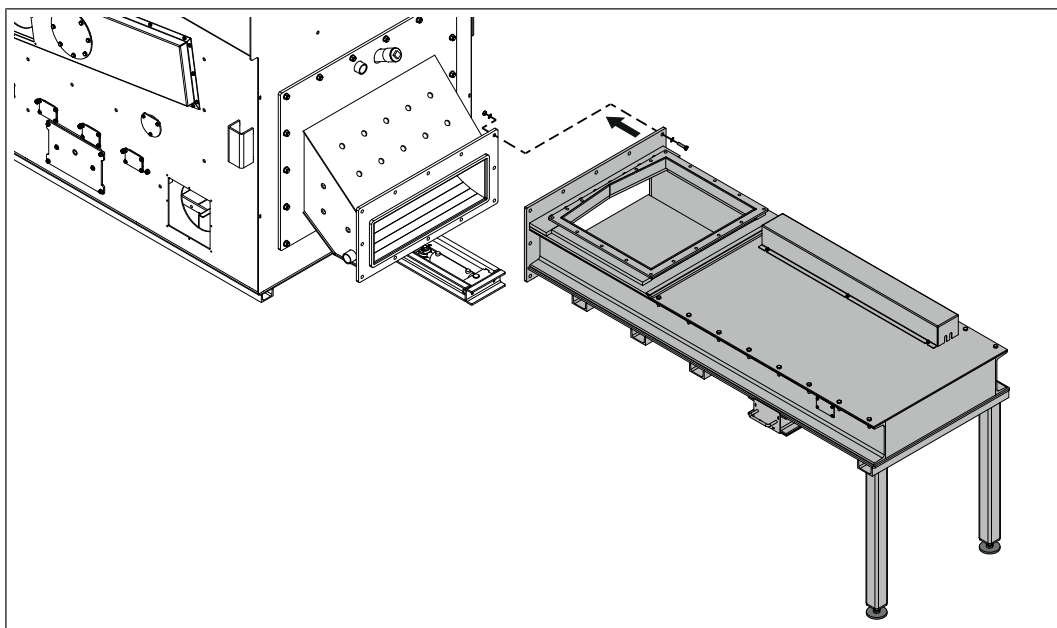
The back of the boiler is opposite the front. The stoker unit and the flue gas system are on the back of the boiler.

5.6.2 Installing the stoker unit



- ☐ Fit the stoker unit to slide-on duct
- ☐ Align the whole stoker unit using the adjustable feet
- ☐ Fit the discharge system (feed screw, etc.) according to the installation instructions enclosed

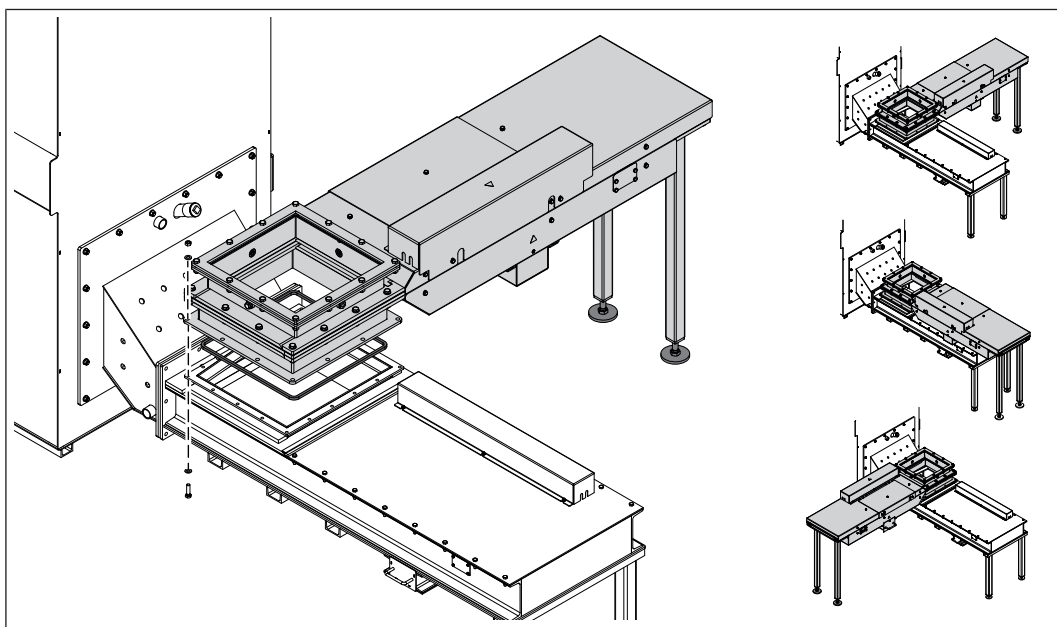
5.6.3 Installing the hydraulic stoker unit



- ☐ Fit hydraulic stoker unit to slide-on duct.
- ☐ Align the entire stoker unit with the adjustable feet.

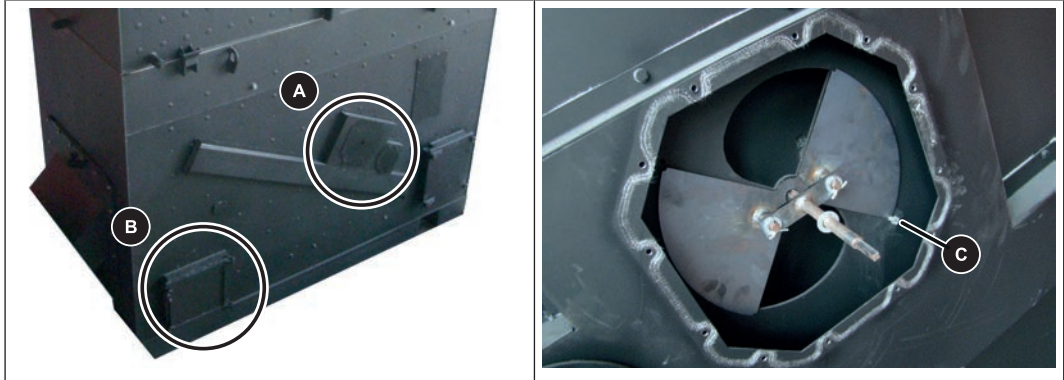
5.6.4 Fitting the burn back slide valve

The burn back slide valve can be positioned as shown below depending on the space available in the installation room – follow the installation diagram!

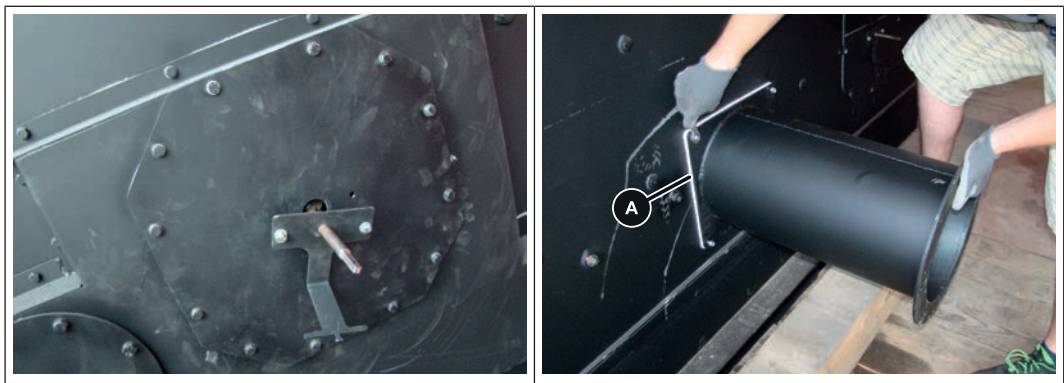


- ☐ Fit the burn back slide valve with seal to the hydraulic stoker.
- ☐ Align the burn back slide valve using the adjustable feet.
- ☐ Fit the discharge (feed screw, etc.) according to the installation instructions enclosed.

5.6.5 Installing the air controllers

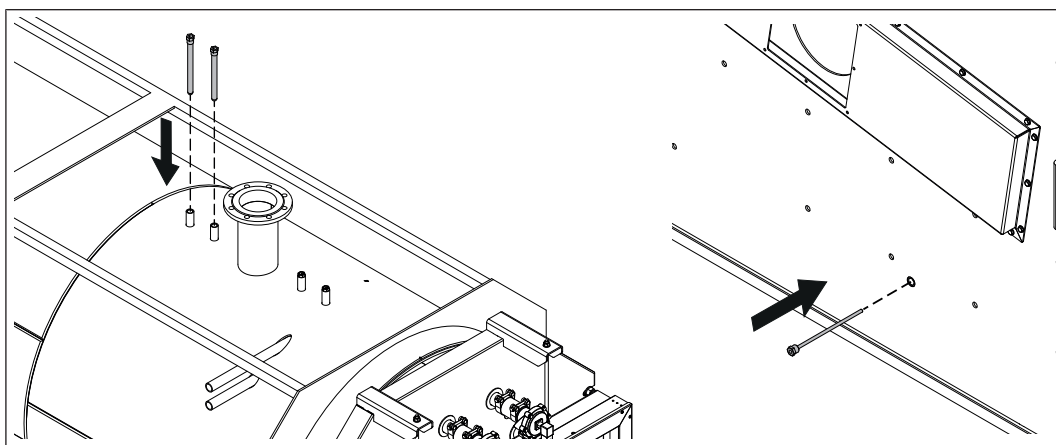


- ☐ Remove the blanking plate from the two secondary air boxes (A) and the primary air box (B).
- ☐ Insert the air damper in the air box.
 - ↳ Short air damper shaft: secondary air box (A)
 - ↳ Long air damper shaft: primary air box (B)
- ☐ Screw the stop screw (C) into the air boxes so that the air damper touches the thread.



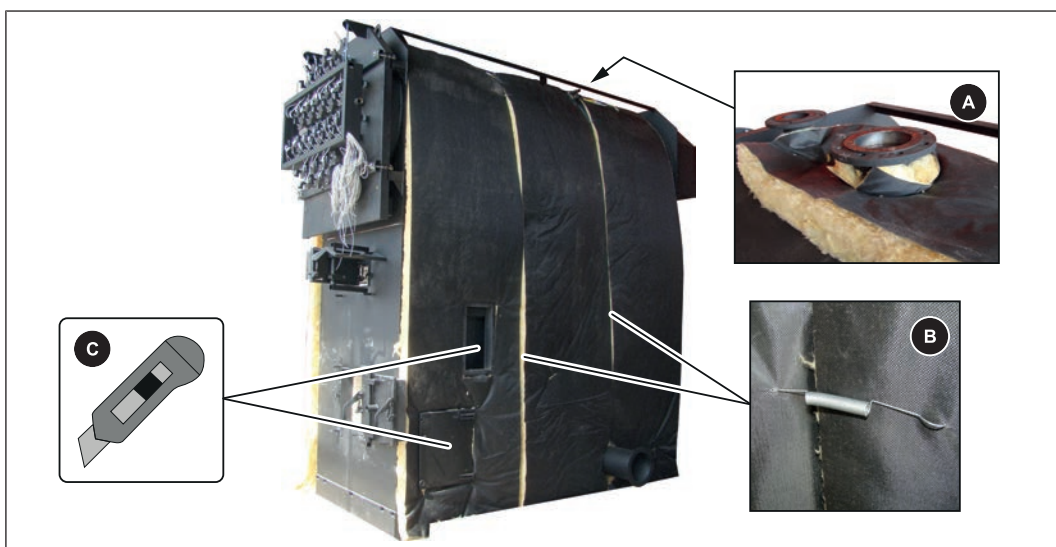
- ☐ Re-fit the blanking plate to the air boxes.
- ☐ Fit the torque supports to the air damper shafts.
- ☐ Remove the blanking plate and replace it with the pipe with seal (A).

5.6.6 Fitting the immersion sleeves for the thermal discharge valve and undergrate sensor



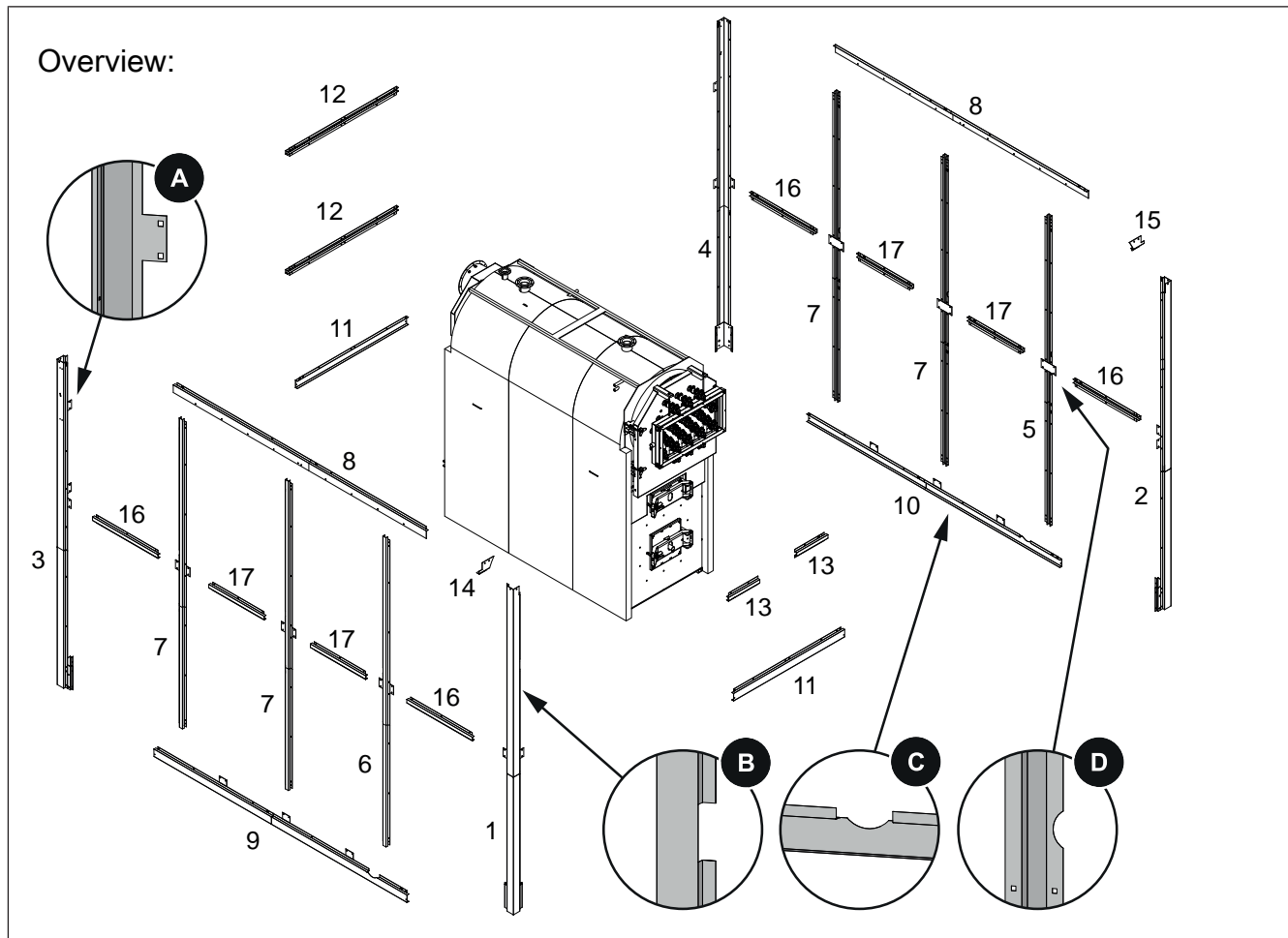
- ☐ Seal the immersion sleeves for the thermal discharge valve in top of heat exchanger.
- ☐ Seal the immersion sleeve for the undergrate sensor on the same side of the boiler as the combustion air fan.

5.6.7 Fitting thermal insulation to the boiler



- ☐ Fit the thermal insulation to the left and right of the boiler, cutting it out at the connections (A).
 - ↳ Secure the thermal insulation with tension springs (B).
- ☐ Cut out the thermal insulation at all the necessary places (C) (doors, torque supports, openings, etc.).

5.6.8 Fitting the insulation base frame



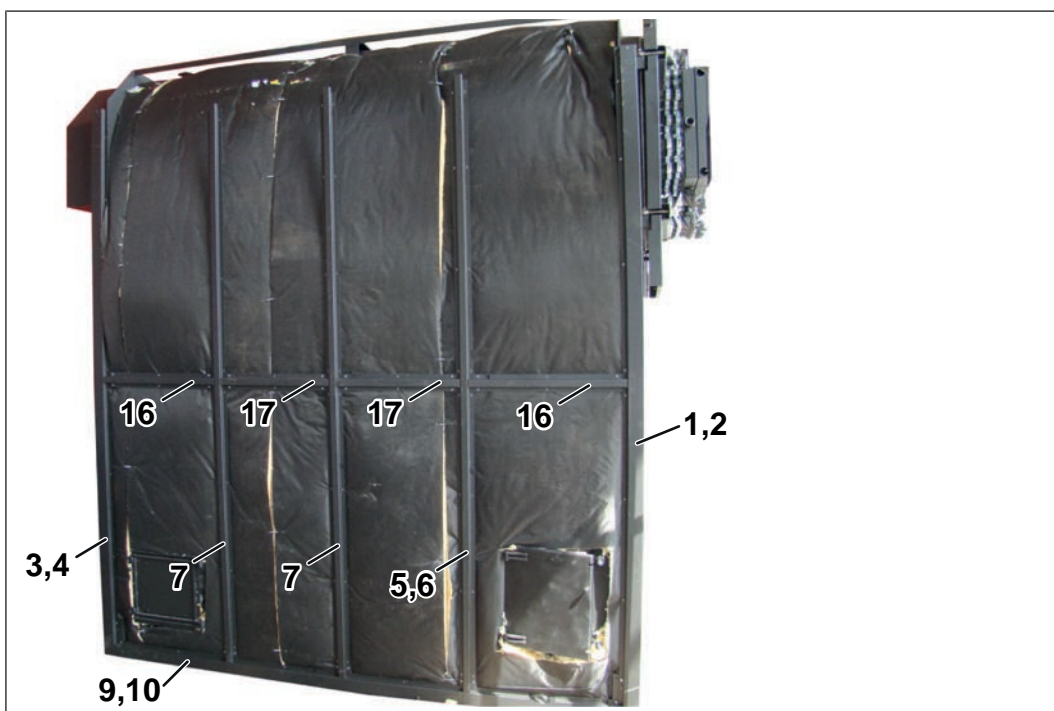
1	Front left corner rod	L = 4158 mm	10	Bottom right lengthways strut	L = 3733 mm
2	Front right corner rod	L = 4158 mm	11	Bottom cross-piece	L = 1638 mm
3	Back left corner rod	L = 4158 mm	12	Top cross-piece	L = 1638 mm
4	Back right corner rod	L = 4158 mm	13	Carrier pieces, short	L = 463 mm
5	Front central rods	L = 3954 mm	14	Left attachment panel	
6	Front left central rods	L = 3954 mm	15	Right attachment panel	
7	Back central rods	L = 3954 mm	16	Long lengthways strut	L = 968 mm
8	Top lengthways strut	L = 3733 mm	17	Short lengthways strut	L = 817 mm
9	Bottom lengthways strut	L = 3733 mm			



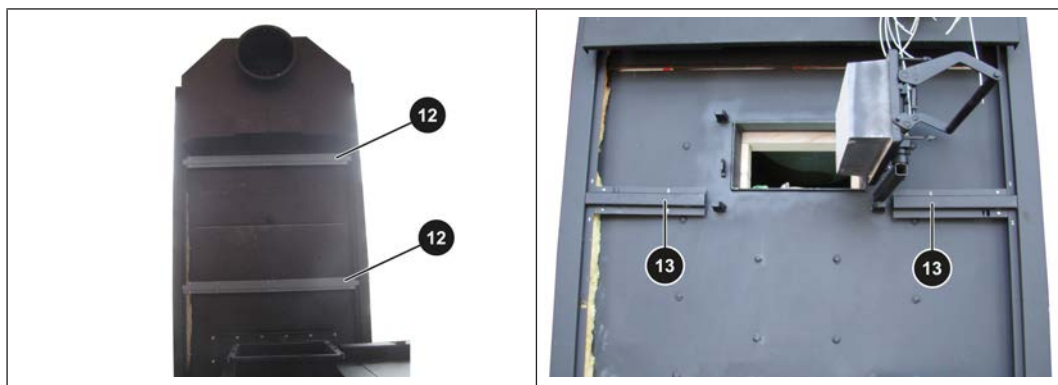
All frame elements feature the position number from the overview so that all parts can be clearly identified.



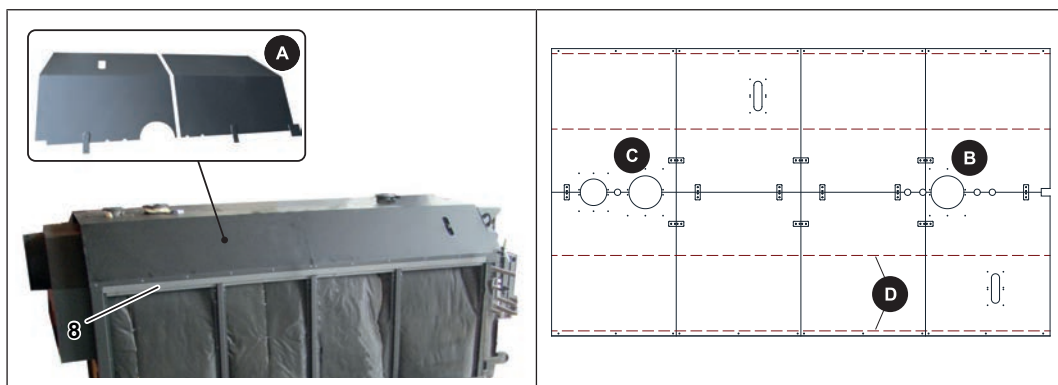
- Position the four corner rods (1-4) on the boiler
 - ↳ **Distinctive feature:** the front ones have a cut-out for ring bolts (B), the back ones have extra lugs (A) – see overview
- Join the corner rods (1-4) to the bottom cross-piece (11) at the front and back of the boiler



- Join the front corner rods (1-2) and back corner rods (3-4) to the bottom lengthways strut (9, 10)
 - ↳ Note the semi-circular cut-out (C) for the ash removal screw – see overview
- Fit the front central rod (5, 6) and the two back central rods (7) to the bottom lengthways strut (9, 10)
 - ↳ Note the semi-circular cut-out (D) on the front central rod (5, 6) – see overview
- Join the corner rods (1-4) and central rods (5, 6, 7) to the side lengthways struts (16, 17)
 - ↳ Long lengthways strut (16): front and back
 - ↳ Short lengthways strut (17): middle



- ☐ Fit the top two cross-pieces (12) to the back of the boiler
- ☐ Fit the short cross-pieces (13) to the corner rods (1, 2)



- ☐ Fit the lengthways strut (8) to the corner rods and the central rods
- ☐ Place eight top cover plates (A) on the boiler as shown in the diagram and secure to the lengthways strut (8)

Note the layout:

- Flow (B) and return (C) opening
- Dotted lines (D) indicate 45° angled parts

5.6.9 Fitting the side panels



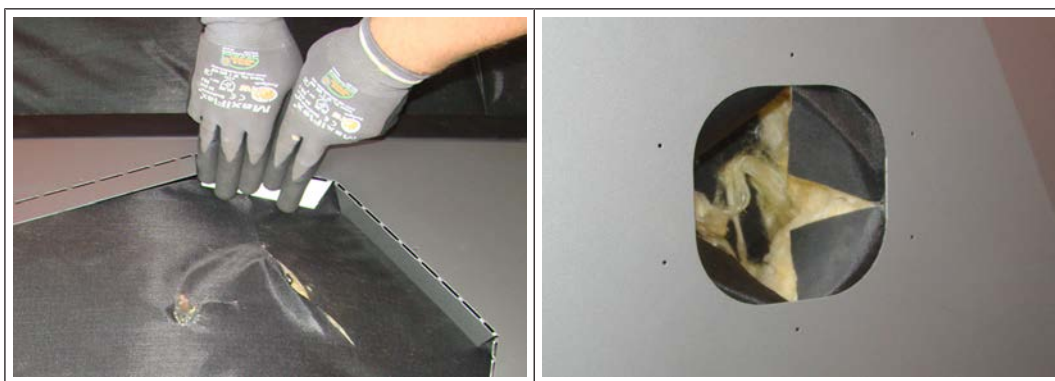
Use the supplied countersunk head screws with slit and cup washers to fit the side panels.

NOTICE! Only hand-tighten screws to avoid damage and deformation to the side panels!

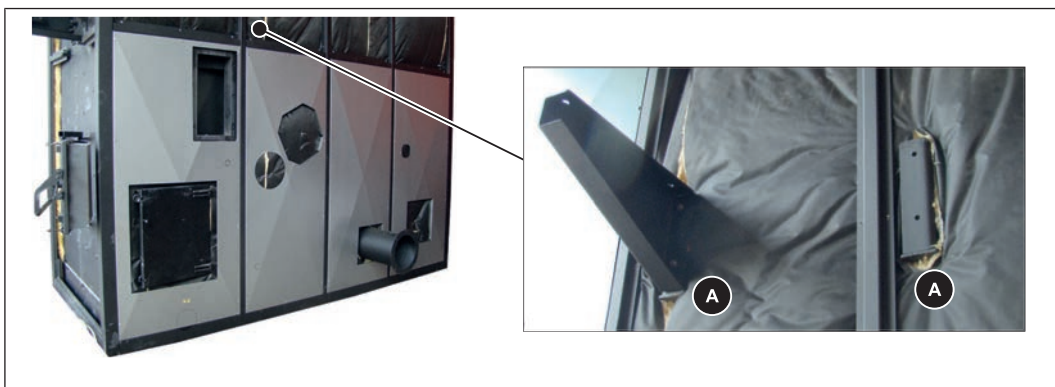
- ☐ Cut out all the pre-cut perforations required for the boiler on the side panels.



- ☐ Fit the side panels as shown to the left and right-hand side of the boiler.



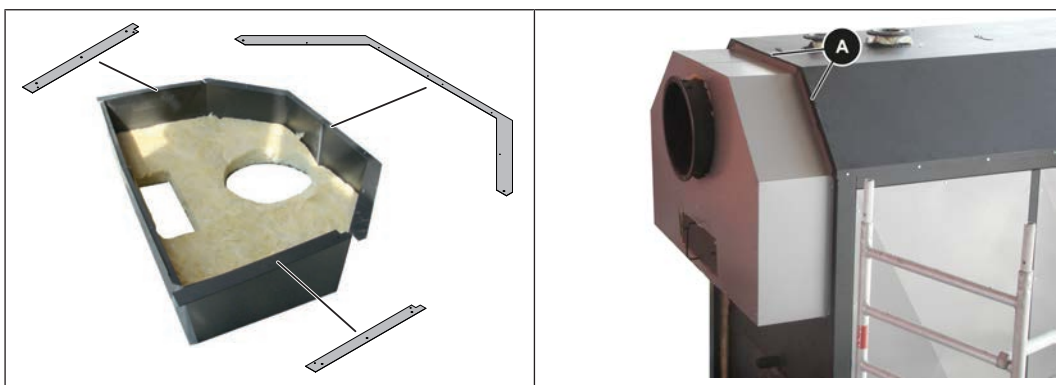
- ☐ Bend the pre-cut flaps 90° inwards by hand.
- ☐ Cut out the thermal insulation at the perforations for the automatic ignition.



- ☐ Fit the brackets of the compressed air tank to the heat exchanger (A).
 ↳ These are fitted to the stop side of the reversing chamber door.



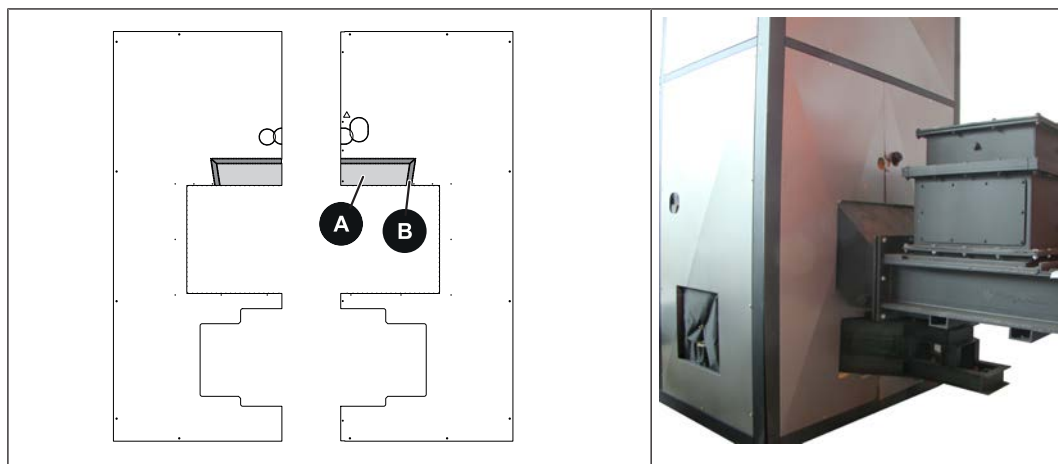
- ☐ Take out the perforations for the brackets and remove the burrs using a half-round file.
- ☐ Fit the side panels as shown to the left and right-hand side of the boiler.



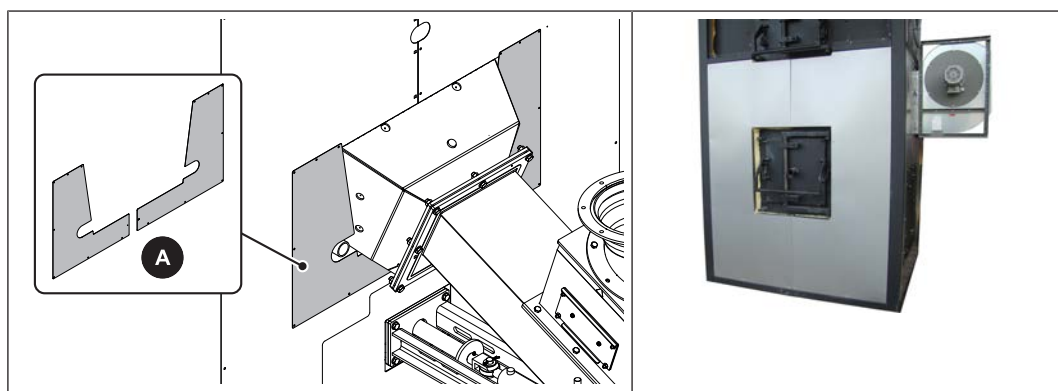
- ☐ Fit the frame sections to the flue gas chamber insulation as shown.
- ☐ Fit the flue gas chamber insulation to the side of the corner rods and beneath the cross-piece.
- ☐ Weld the insulation to the top cover plates (A).



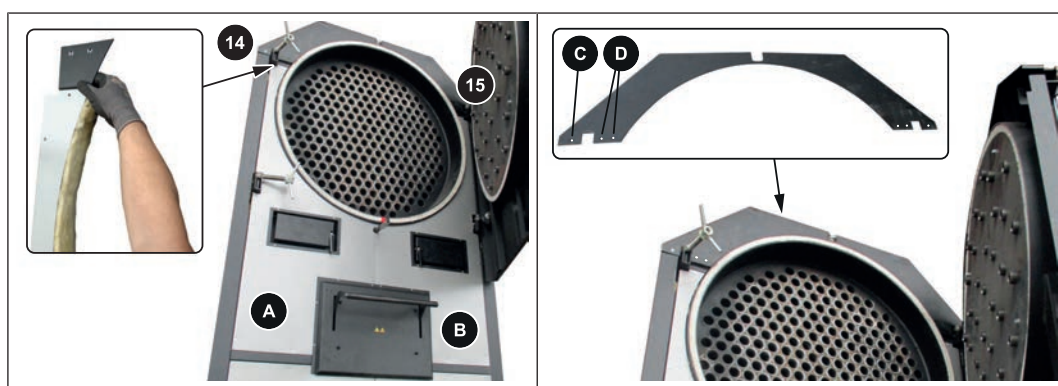
- ☐ Fit the back panel below the flue gas chamber.
- ☐ Fit the door frame to the cleaning door.



- ☐ **For stoker unit with screw:** Cut out the perforation (A) on the back panels and tilt the parts angled by hand (B) back 90°.
- ☐ Insert and fit the two back panels on the stoker.

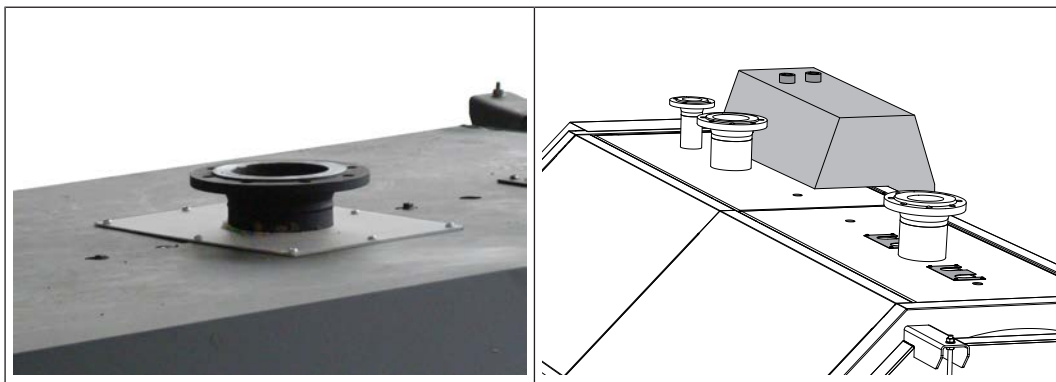


- ☐ **For stoker unit with screw:** fit the cover plates (A) to the left and right of the stoker duct.
- ☐ Fit the two front panels to the frame.

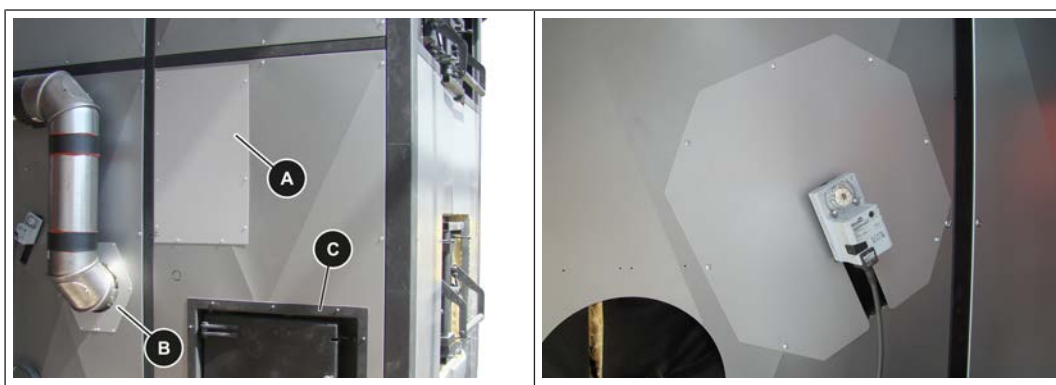


- ☐ Secure the attachment panel (14, 15) to the left (A) and right (B) front part and fit the front parts to the frame as shown.
 - ↪ Lift the door handles of the cleaning doors for easier assembly.
- ☐ Secure the cover plate to the top left and right of the heat exchanger.
 - ↪ C: 1x to frame
 - ↪ D: 2x to attachment panel
- ☐ Weld the cover plate to the top cover plates.

5.6.10 Fitting various covers



- ☐ Fit the covers to the flow and return connection and to the safety valve connection
- ☐ Installing the cover of the safety heat exchanger

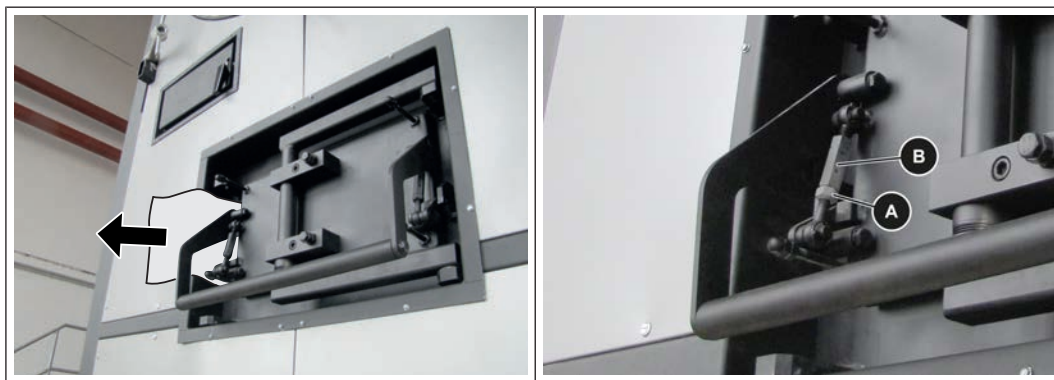


Fit all the covers:

- ☐ Supply air box (A)
- ☐ Entire FGR piping (B)
- ☐ Door frame (C)
- ☐ Primary air and two secondary air dampers

5.6.11 Fitting the door contact switch

Before fitting the insulation panels, check that the tunnel door and the combustion chamber door are tight as explained below.

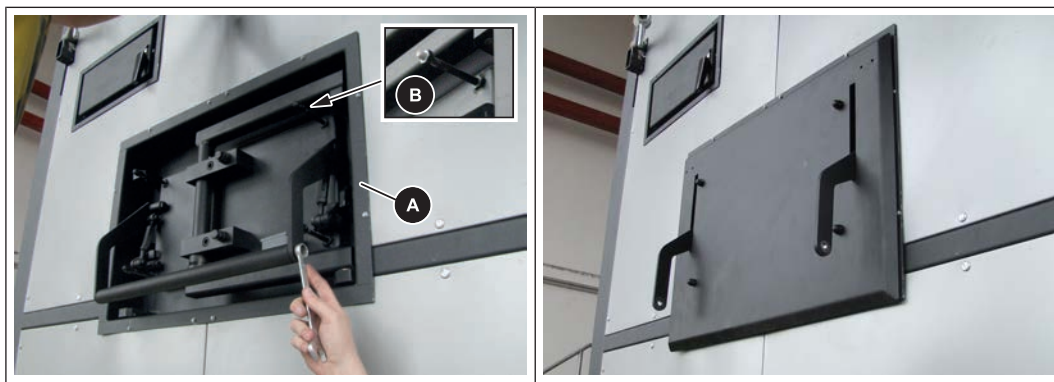


- ☐ Open the door.
- ☐ Insert a sheet of paper at both the top and the bottom between the door and the boiler.
- ☐ Close the door.
- ☐ Try to pull out the sheet of paper.
 - ✦ If the paper cannot be removed: door is tightly sealed.
 - ✦ If the paper can be removed: door is not sealed – adjust the closing mechanism.

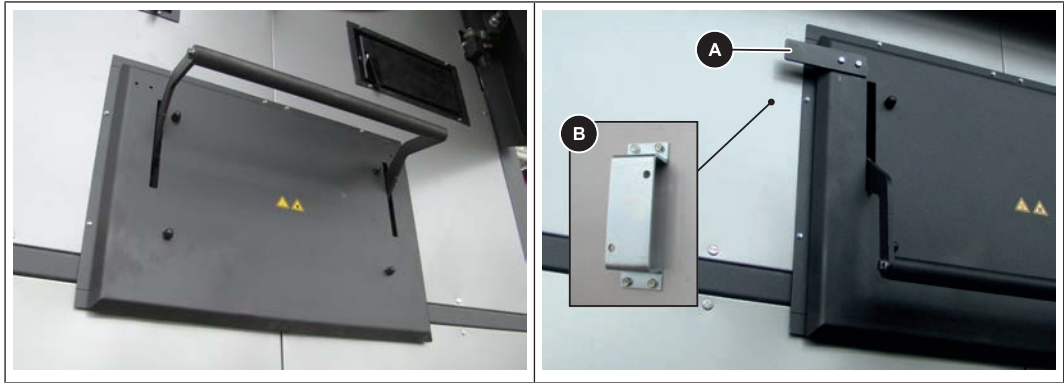
Adjusting the seal:

- ☐ Undo the lock nut (A).
- ☐ Adjust the closing force by turning the top nut (B).

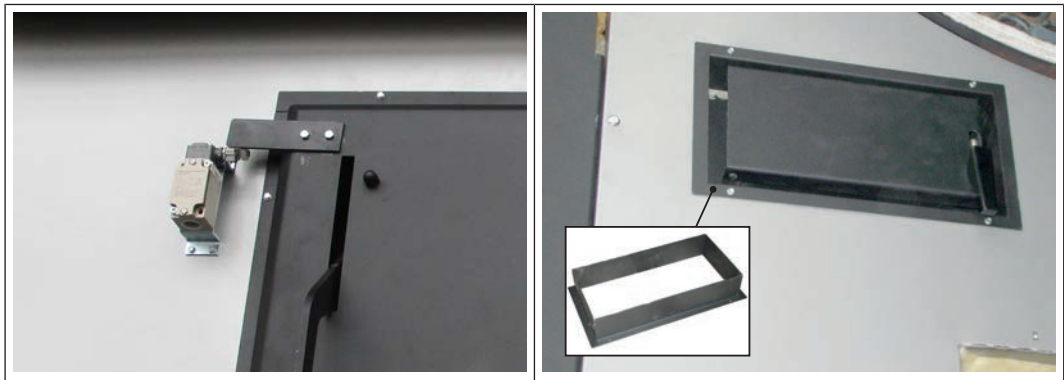
The following steps explain how to fit the door switch to the top tunnel door; fit the fittings to the bottom combustion chamber door in the same way.



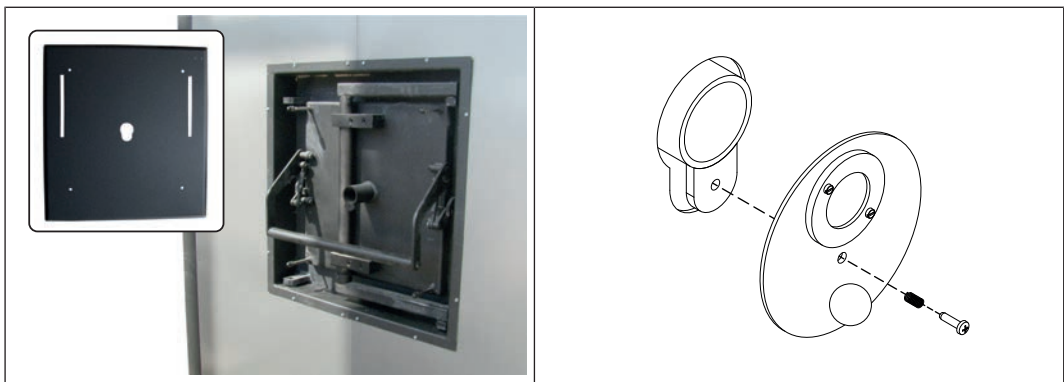
- ☐ Fit the door frame (A).
- ☐ Undo the two screws on the door handle and remove the handle.
- ☐ Undo the cap nuts (B) on the four assembly screws.
- ☐ Insert the insulation sheet at the handles and fit with lock nuts.
- ☐ Secure the insulation sheet with cap nuts.
- ☐ Replace the door handle.



- ☐ Stick the stickers provided (irritant, hot surface) to the centre of the insulation sheet.
- ☐ Fit the trigger plate (A) to the insulation sheet using two screws.
- ☐ Secure the mounting bracket (B) to the front part.
 - Position the mounting bracket (B) and limit switch in such a way that the trigger plate (A) activates the limit switch.



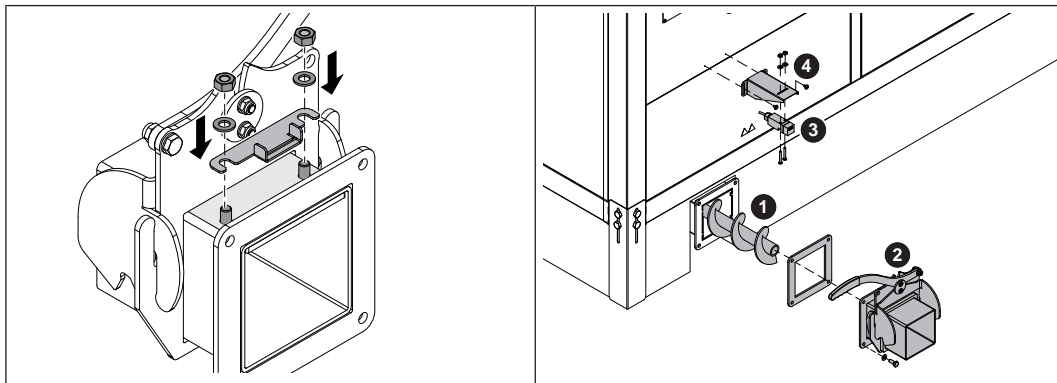
- ☐ Secure the limit switch to the mounting plate.
- ☐ Fit the door frame to the two cleaning doors.



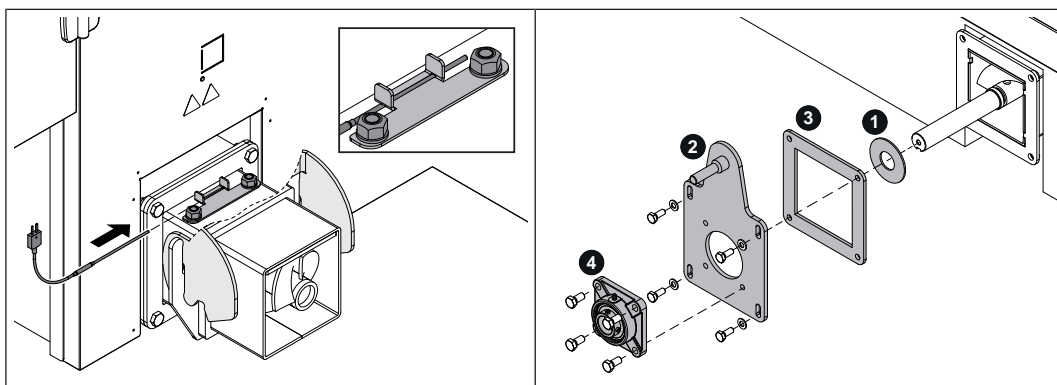
- ☐ Fit the insulation sheet shown above to the combustion chamber door.
- ☐ Fit the inspection glass and screw with spring to the combustion chamber door.

5.6.12 Fitting the combustion chamber ash removal unit (optional)

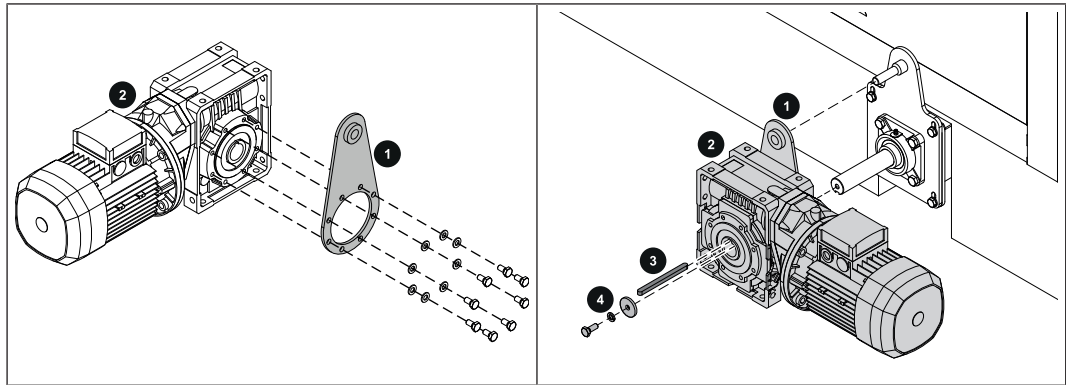
The ash container for removing ash from the combustion chamber by ash screw can be fitted to the right or left-hand side of the boiler. The following steps show how to fit it to the right-hand side of the boiler. If the ash container is to be fitted to the left, the steps are the same but on the opposite side.



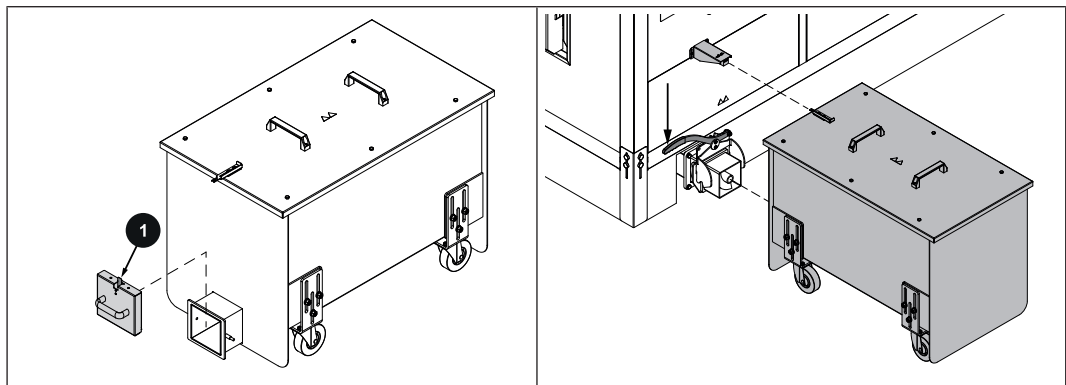
- ☐ Undo the screws on the ash removal flange and fit the clamping plate
- ☐ Push the ash screw (1) into the right of the combustion chamber
- ☐ Fit the ash removal unit flange (2) with seal to the right of the combustion chamber
- ☐ Fit the safety switch (3) to the bracket (4)
- ☐ Fit the bracket (4) to the insulating side panel



- ☐ Slide the sensors into the clamping plate
- ☐ On the opposite side of the combustion chamber, put the washer (1) onto the shaft stub
- ☐ Fit the flange plate (2) with the seal (3) and the flange bearing (4)



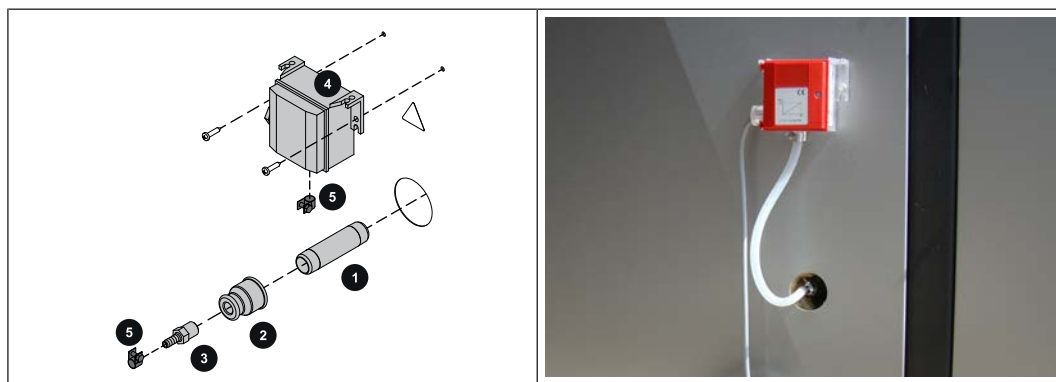
- ☐ Fit the torque support (1) to the geared motor (2)
- ☐ Fit the geared motor (2) onto the shaft stub
 - ↳ Ensure that the key slot the shaft stub is aligned with the key slot in the geared motor
- ☐ Slide the key (3) into the groove and install the shaft retainer (4)



- ☐ Press the clamp (1) forwards and remove the cover plate of the ash cans
 - ↳ Store the coupling cap in a suitable location where you can find it later. It will be needed at ash disposal!
- ☐ Position the ash container at the ash removal unit flange
- ☐ Push the lever on the side of the ash removal unit flange downwards to lock the ash container in place
- ☐ Push the key plate into the safety switch
- ☐ Set the safety switch so that the key plate engages correctly
- ☐ Tighten the screws on the safety switch

5.6.13 Installing the underpressure controller

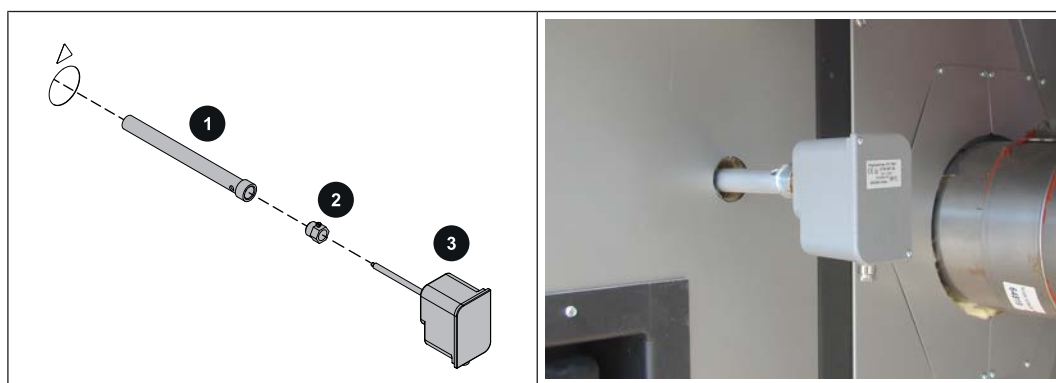
The underpressure controller should be fitted to the same side of the boiler as the FGR blower fan.



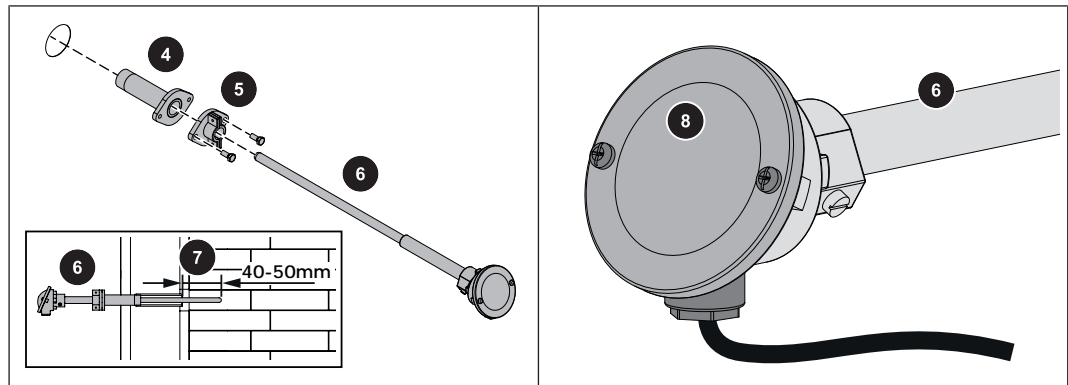
- ☐ Assemble the double thread nipple (1), reduction union (2) and hose nipple (3).
 - ☐ Screw the assembled unit onto the side of the combustion chamber from which the blanking plug was previously removed.
 - ☐ Fix the underpressure sensor cartridge (4) with two self-tapping screws to the side panel.
 - ☐ Thread the hose clamp (5) onto the silicon hose, place on hose nipple (3) and then tighten.
 - ☐ Fix the other end of the silicon hose to the "-" nipple of the underpressure sensor cartridge (4) with the hose clamp (5) and tighten.
- ⚠ Do not remove the red reduction plug!

5.6.14 Installing the combustion chamber overpressure and temperature sensors

The combustion chamber overpressure monitor and combustion chamber temperature sensor should be fitted to the left-hand side of the boiler so that it is easily accessible for maintenance purposes. Two combustion chamber temperature sensors are required for the Lambdamat 1500.



- ☐ Screw in the spacer tube (1).
- ☐ Screw the brass bush (2) into the spacer tube (1).
- ☐ Push in the combustion chamber overpressure sensor (3) and slightly tighten the retaining screw.

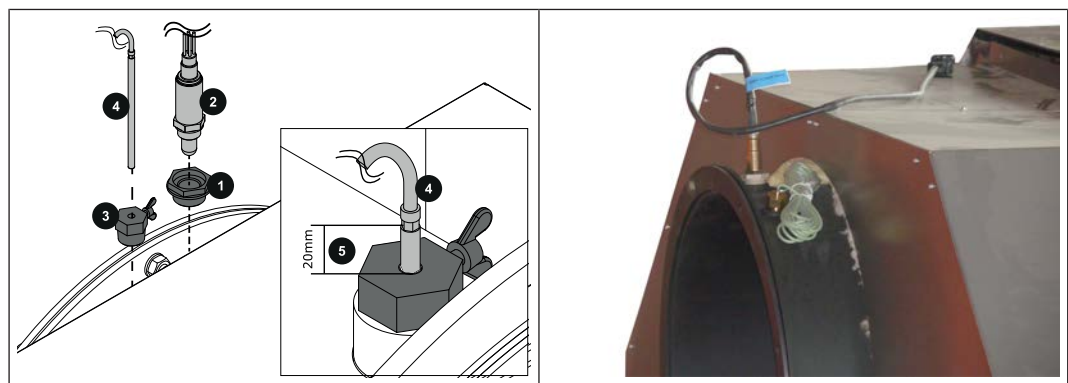


- ☐ Screw in the flanged pipe (4).
- ☐ Fit the counter flange (5).
- ☐ Insert the combustion chamber temperature sensor (6) so that it projects by approx. 40 - 50 mm into the combustion chamber (7).
- ☐ Fix in position on the counter flange with the clamping screws by hand.

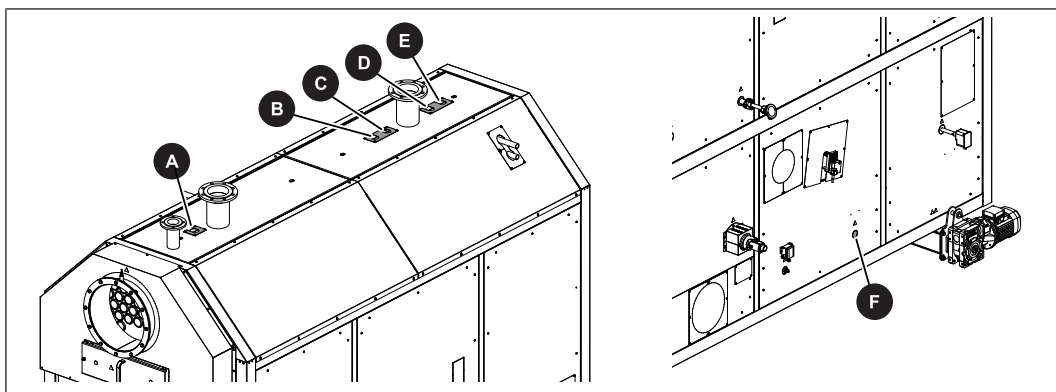
Connecting the combustion chamber temperature sensor:

- ☐ Unscrew the connector box cover (7). Connect up the compensating line as follows:
 - green wire to the terminal with the green dot
 - white wire to the unmarked terminal
 - shield is not connected.

5.6.15 Fitting the Lambda probe and various sensors



- ☐ Screw in bushing (1) on flue gas chamber and gently tighten.
- ☐ Screw the Lambda probe (2) into the bushing (1) and tighten slightly using an Allen key (22 mm).
- ☐ Screw in the brass bush (3) for the flue gas sensor (4).
- ☐ Push the flue gas sensor (4) in so that approx. 20 mm is still projecting from the housing (5). Secure it in this position with the wing screw.
- ☐ Fit the sensor box of the Lambda probe to a suitable place on the boiler and wire according to enclosed instructions.

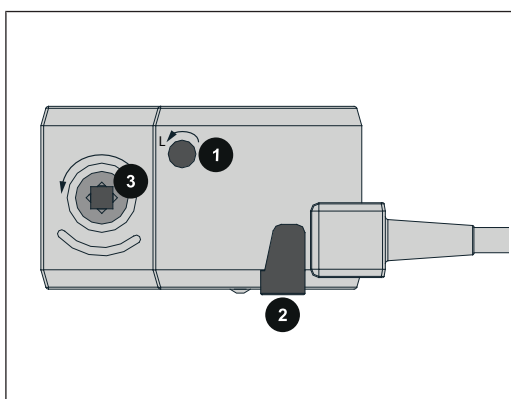


Insert the following sensors into the respective immersion sleeves:

- ☐ A: Return sensor
 - ☐ B: Capillary of high-limit thermostat (STL)
 - ☐ C: Sensor of thermal discharge safety device
 - ☐ D: Sensor of thermal discharge safety device
 - ☐ E: Boiler sensor
 - ☐ F: Undergrate temperature sensor
(on same side of boiler as combustion air fan)
- ☐ Fit STL housing to side panel using screws provided
NOTICE! Do not link cable of STL capillary!

5.6.16 Installing the servo-motors

- ☐ Check that the air flaps are at the left stop.
 - ↪ All air flaps should be closed.
 - ↪ Where necessary, turn the air flaps to the left stop using pliers.

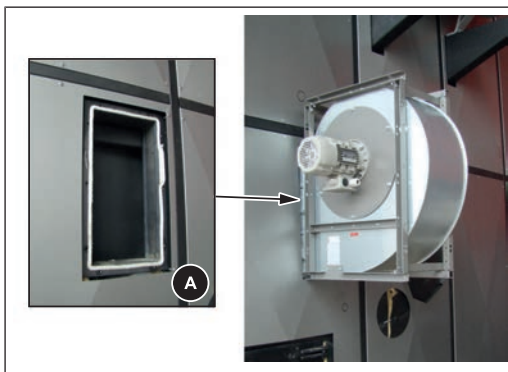


- ☐ Set the direction of rotation of the servo-motor (1) to left (L).
- ☐ Press the unlock key (2) and turn the drive for the shaft to the air duct (3) in an anti-clockwise direction as far as the stop.



- ❑ Plug the servo-motors for primary air and secondary air into the pneumatic rods on the side where the respective air controllers were previously fitted.
- ↳ Picture shows servo-motor for secondary air on right-hand side of boiler.

5.6.17 Fitting the combustion air fan

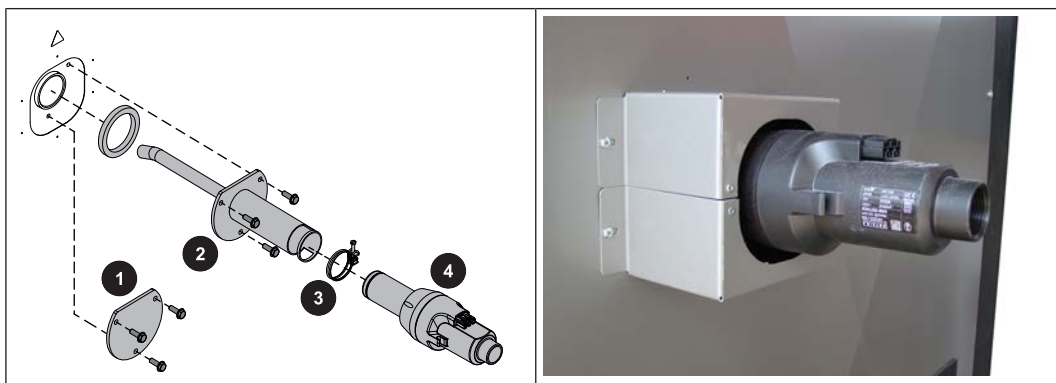


- ❑ Stick seal cord (A) to connection flange.
- ↳ The seal cord must overlap by at least 100 mm.
- ❑ Fit the combustion air fan to the connection flange.
- ❑ Fit the support provided to the combustion air fan and anchor to ground.

TIP: Fit the combustion air fan to the opposite side of the compressed air tank to make space for the switching units of the compressed air supply.

5.6.18 Fitting the automatic ignition (optional)

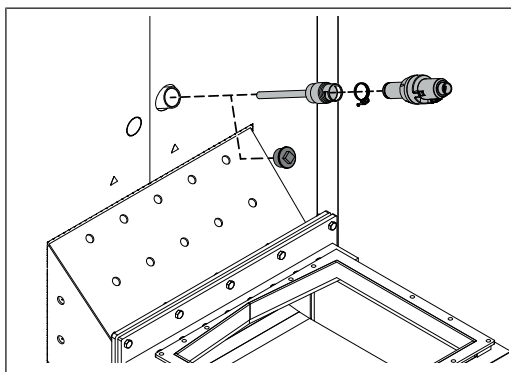
The automatic ignition is fitted to the left or right-hand side of the boiler, therefore, perform the following steps on both sides.



- ☐ Remove the blanking plate (1).
- ☐ Screw in the igniter tube (2) and seal.
- ☐ Place the double wire hose clip (3) on the igniter tube (2).
- ☐ Insert the ignition fan (4) into the igniter tube (2) and secure using the double wire hose clip (3).
- ☐ Fit the covers above and below the ignition fan.

5.6.19 Fitting an additional ignition for hydraulic stoker unit (optional)

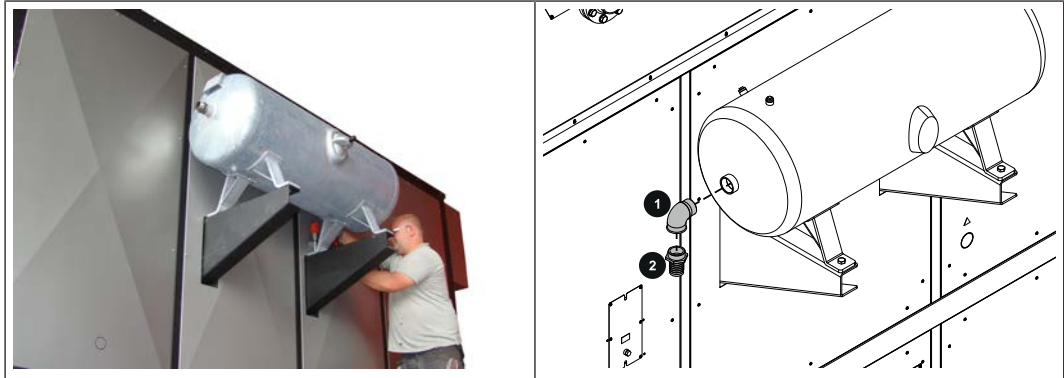
An additional ignition can be fitted to the back of the boiler if a hydraulic stoker unit is being used.



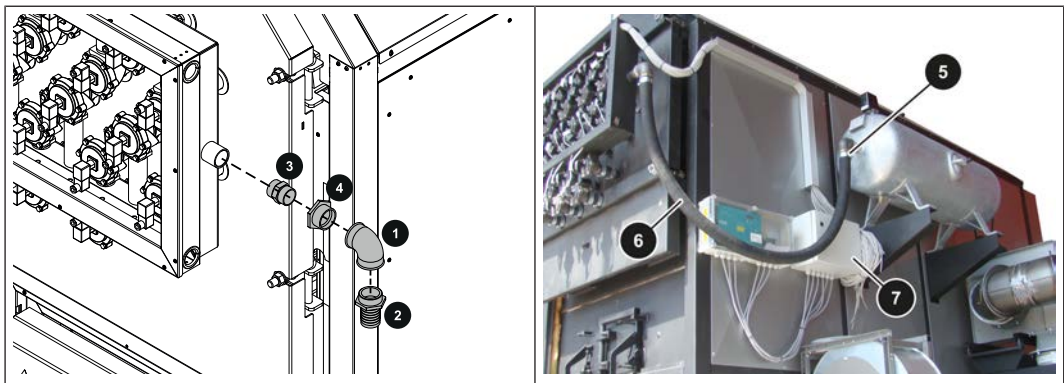
- ☐ Remove the blanking plug.
- ☐ Insert the igniter tube.
- ☐ Place the double screw clip onto the igniter tube.
- ☐ Insert the ignition fan into the igniter tube and fix in place using the double screw clip.

5.6.20 Fitting the compressed air cleaner (optional)

The compressed air cleaner is fitted to the stop side of the reversing chamber door. The following steps show how to fit it to the right-hand side of the boiler. The procedure for fitting it to the left-hand side is the same, just on the opposite side. The brackets have already been fitted in front of the side panels.



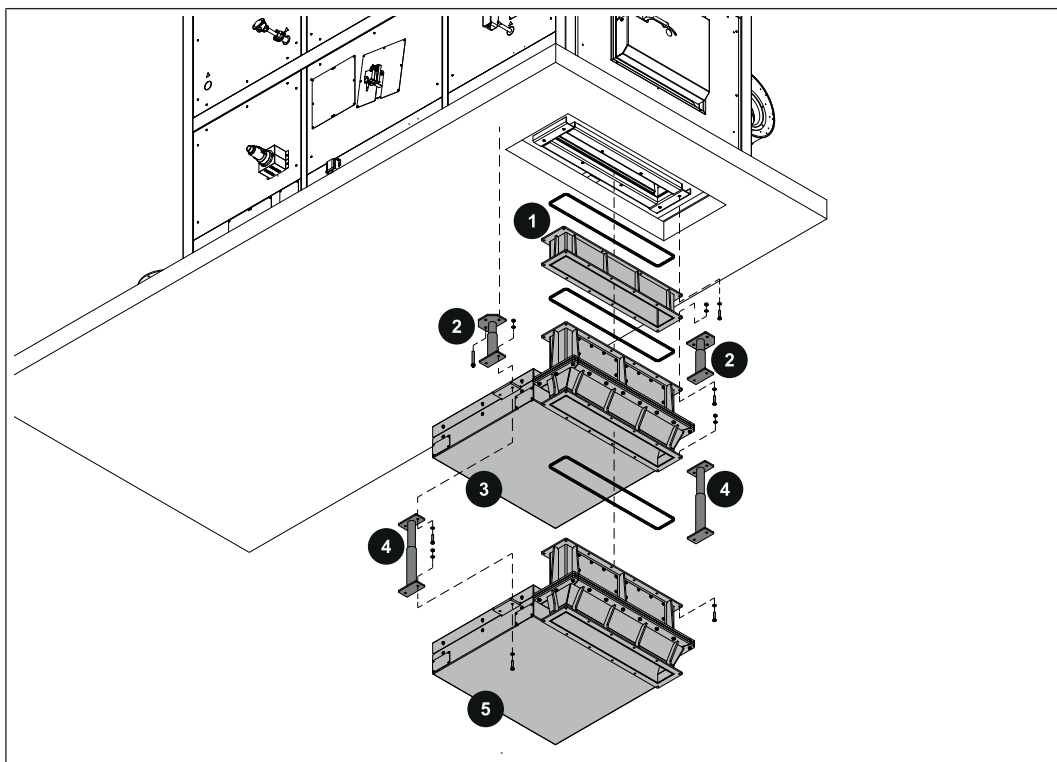
- ☐ Fit the compressed air tank to the brackets.
- ☐ Fit the elbow (1) and hose connection (2) to the compressed air tank.



- ☐ Fit the double nipple (3), taper (4), elbow (1) and hose connection (2) to the right-hand side of the reversing chamber door on the air distribution frame.
- ☐ Fit the hose (6) between the compressed air tank and air distribution frame to the hose connection using hose clamps (5).
- ☐ Fit the control boxes (7) at a suitable place on the boiler.

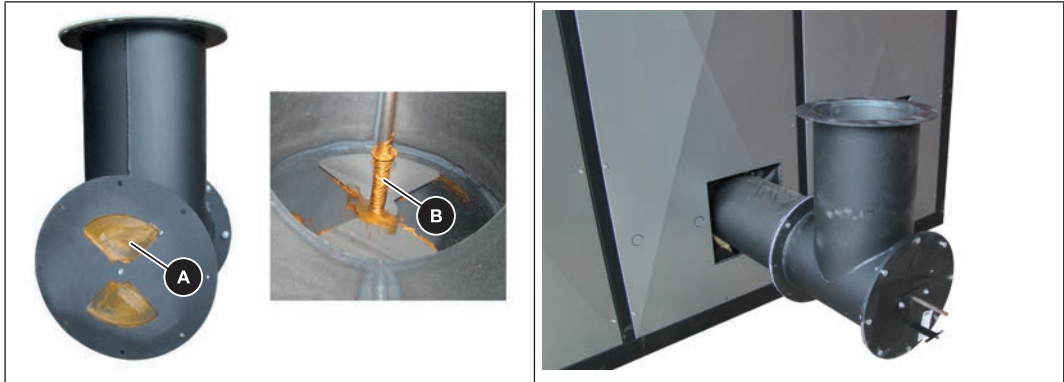
5.6.21 Fitting the ash sliding system (optional)

An ash sliding system is required if the boiler is operated with underfloor ash removal and the room in which the ash is removed is not airtight.

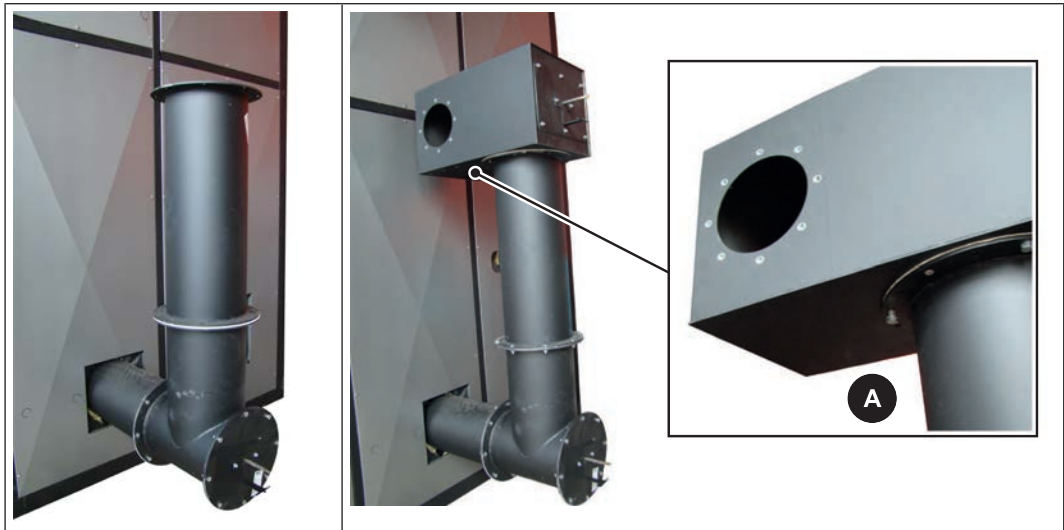


- ☐ Fit the gravity shaft (1) with seal to the underside of the combustion chamber.
- ☐ Fit the top brackets (2) to the ceiling.
- ☐ Fit the top ash sliding system (3) with seal to the gravity shaft (1) and to the top brackets (2).
- ☐ Fit the brackets (4) to the ash sliding system (3).
- ☐ Fit the bottom ash sliding system (E) with seal to the top ash sliding system and to the brackets (D).

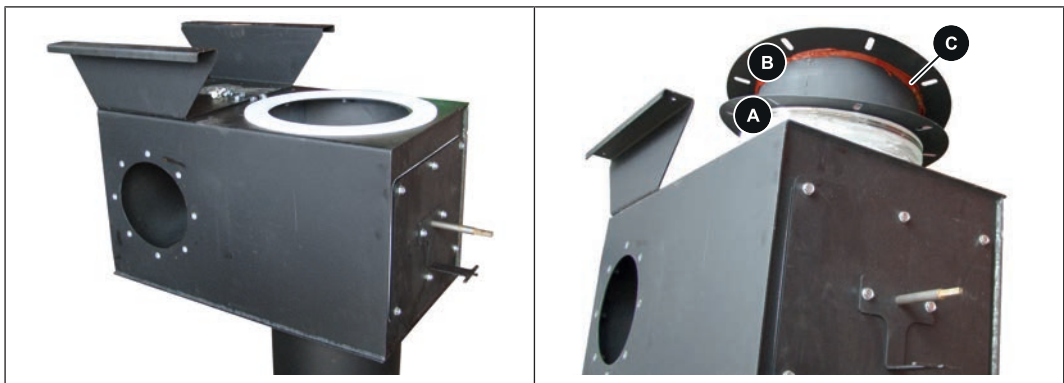
5.6.22 Installing flue gas recirculation FGR (optional)



- ☐ Grease the air damper (A) and pressure spring (B) of the T-piece with copper paste.
- ☐ Fit the T-piece with seal to the pipe.
- ☐ Use the adjustable feet to support the T-piece on the floor (not pictured).

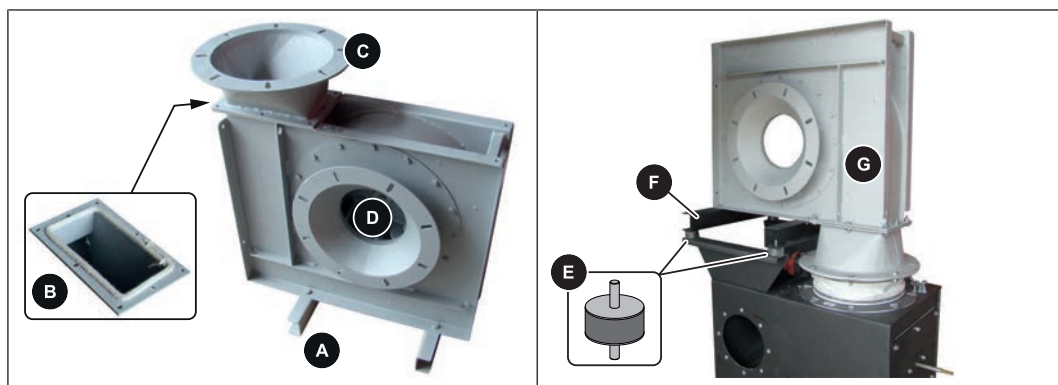


- ☐ Fit the pipe with seal to the T-piece.
- ☐ Grease the air damper and pressure spring in the secondary air box with copper paste.
- ☐ Fit the secondary air box with seal (A) to the pipe.



- ☐ Secure the mounting plate to the secondary air box.
- ☐ Remove the transport guard from the flue pipe clip (A) and take out the guard (B).
- ☐ Secure the flue pipe clip (A) with the seal to the secondary air box.

- ❑ Seal the guard (B) as shown with high temperature silicon (C) and insert in the flue pipe clip (A).



- ❑ Remove the U-sheets (A) from the FGR blower fan.
↳ These are no longer required.
- ❑ Stick on the seal cord (B) and fit the transition piece (C).
- ❑ Remove the drive assembly (D) from the FGR blower fan.
- ❑ Secure the U-sheets provided (F) with rubber buffer (E) to the mounting plate.
- ❑ Secure the FGR blower fan to the U-sheets and the flue pipe adapter.



- ❑ Replace the drive assembly on the FGR blower fan as shown.

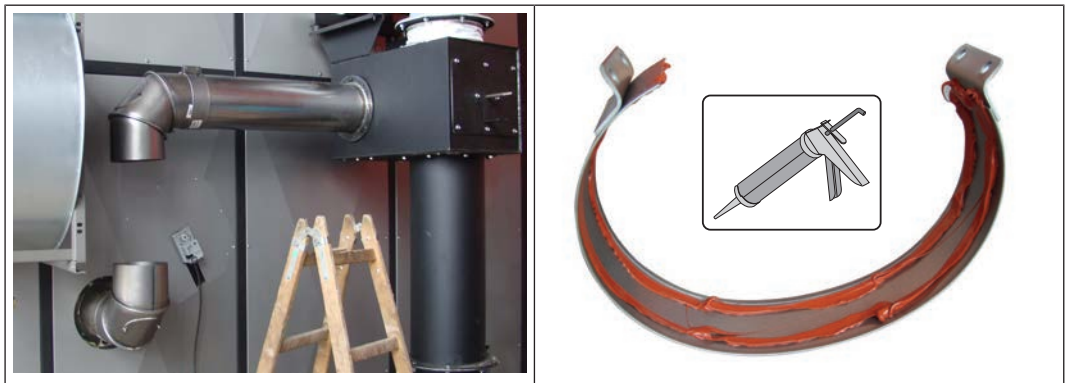


- ❑ Cut out the thermal insulation on both sides of the boiler.
- ❑ Remove the blanking plate and seal.



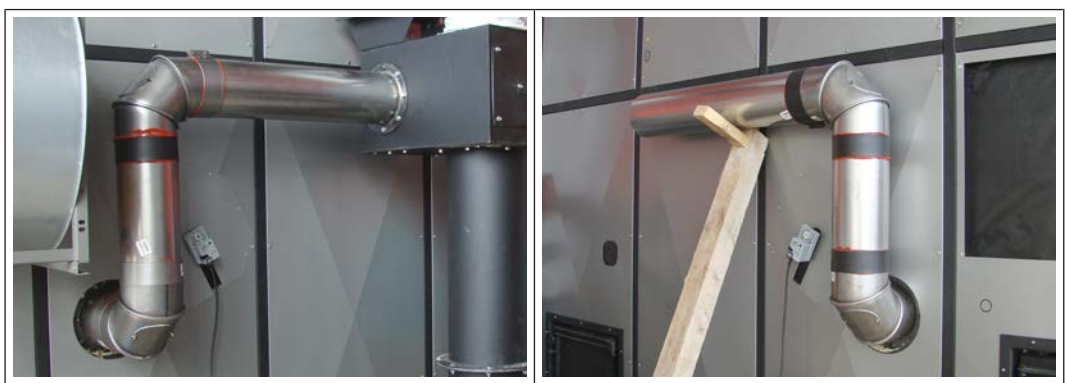
- ☐ Position the pipes at the side of the boiler and at the secondary air box and calculate the required length.
- ☐ Remove the pipes and shorten accordingly.

NOTICE! Twist the pipe bends provided to 90° and seal the connections with high temperature silicon as shown.

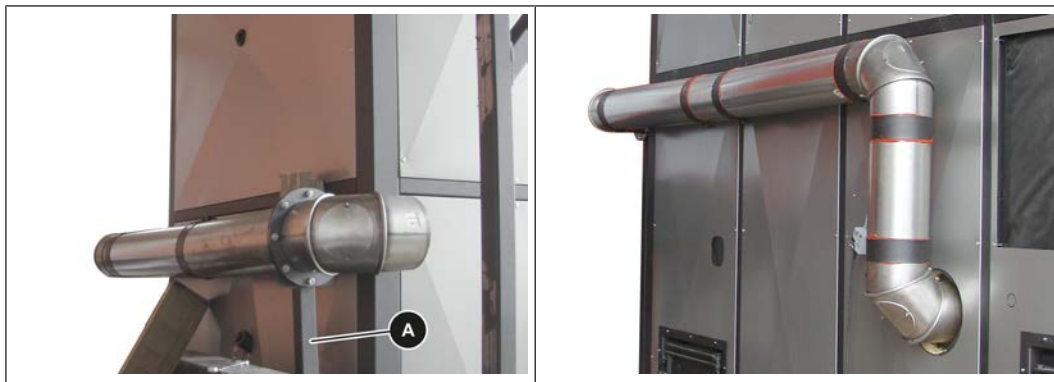


- ☐ Fit the pipe bends to the shortened pipes using flue pipe clips.
- ☐ Measure the distance between the pipe bends and adjust the pipe provided.

NOTICE! Seal the flue pipe clips with high temperature silicon.



- ☐ Fit the shortened pipe with flue pipe clips.
- ☐ Fit the pipe bend with flange on the opposite side of the boiler.
- ☐ Fit the piping in such a way that the flue pipes are at the same height on each side.

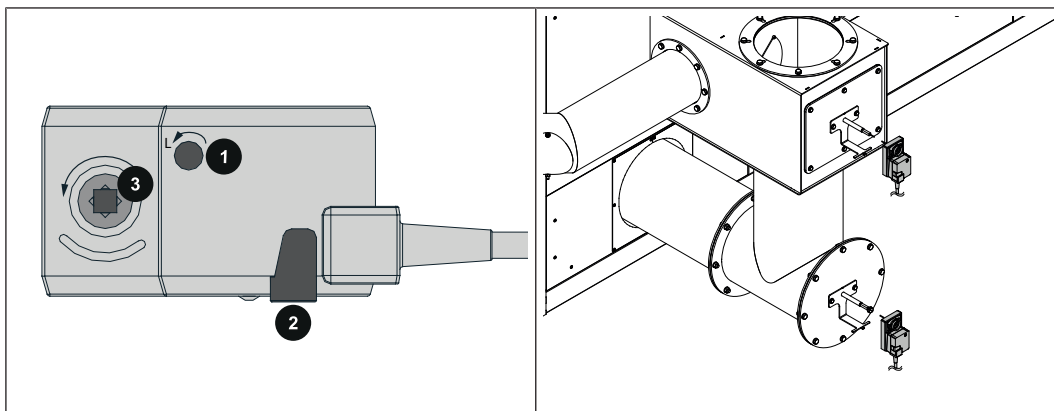


- ☐ Connect the secondary air box piping behind the boiler.
- ☐ Fit the support (A) to the pipe bend with the flange, adjust the height and anchor to ground.
- ☐ Finish the piping.

NOTE: All of the piping and FGR blower fan must be insulated by the customer. Make sure the drive assembly of the blower fan can be removed.

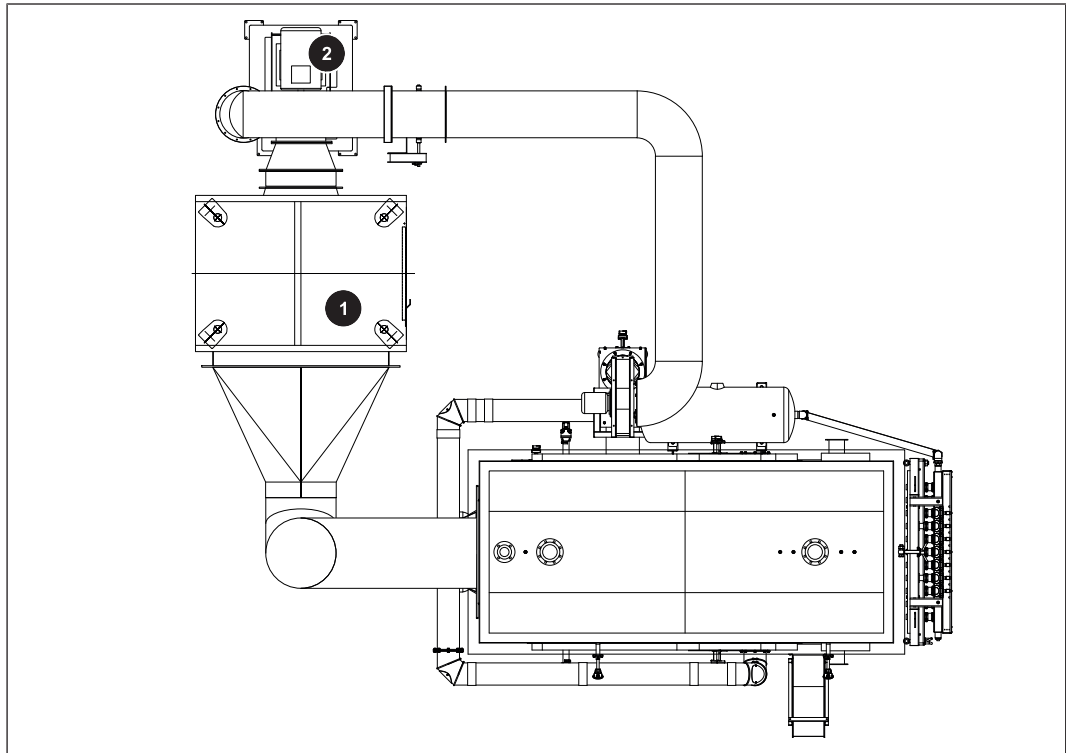
Installing the servo-motors

- ☐ Check that the air flaps are at the left stop.
 - ↪ All air flaps should be closed.
 - ↪ Where necessary, turn the air flaps to the left stop using pliers.



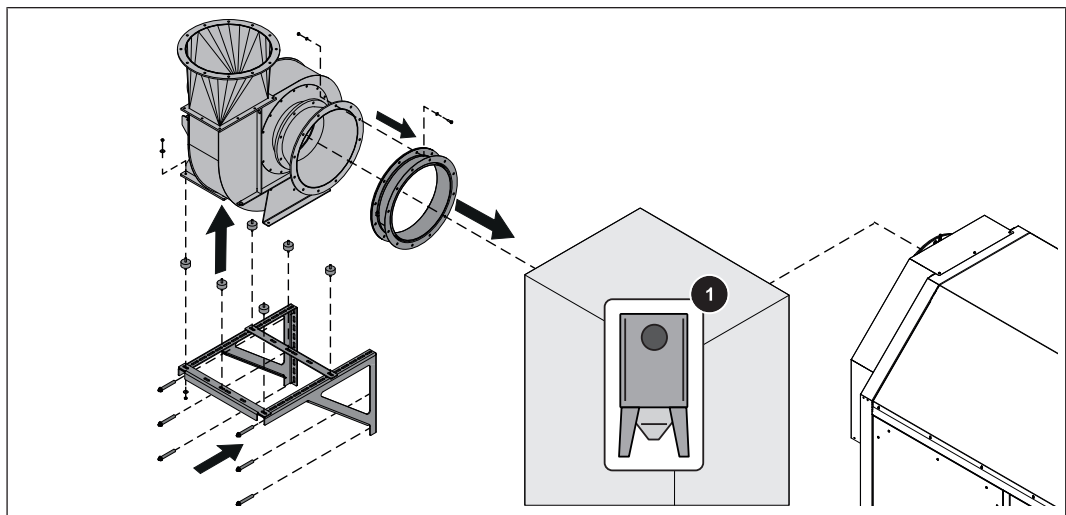
- ☐ Set the direction of rotation of the servo-motor (1) to left (L).
- ☐ Press the unlock key (2) and turn the drive for the shaft to the air duct (3) in an anti-clockwise direction as far as the stop.
- ☐ Place the servo-motor on the pneumatic rods of the primary and secondary air boxes.

5.7 Flue gas piping



- ☐ Fit the multicyclone (1) and ID fan (2) according to the installation diagram provided and connect the pipes to the boiler.

The ID fans can be fitted to different brackets. The following steps explain how to fit the induced draught fan to a wall bracket. Proceed in the same way to fit to other brackets.

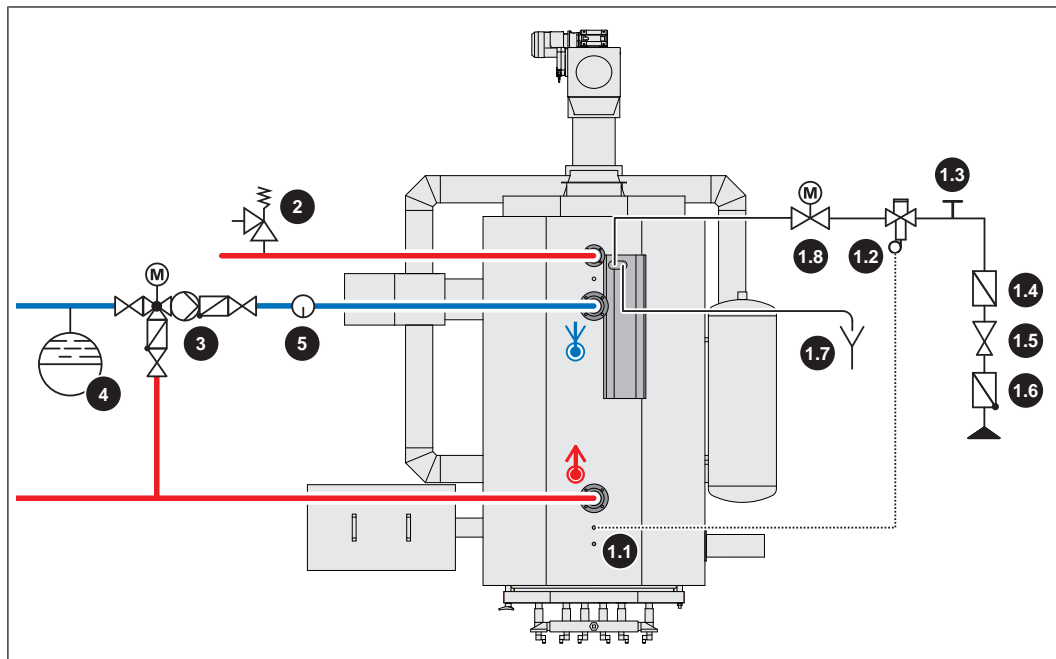


- ☐ Fit the rubber buffers to the induced draught fan.
- ☐ Fit the induced draught fan with the rubber buffers to the bracket.
- ☐ Fit the flue pipe adapter and induced draught fan to the multicyclone (1).
- ☐ Fit the bracket.

NOTICE! The customer is responsible for insulating all piping as well as the induced draught fan and the FGR fan! Make sure the drive assemblies of the blower fans can be removed.

5.8 Hydraulic connection

5.8.1 Thermal discharge safety device connection



1 Thermal discharge valve

- The thermal discharge safety device must be connected in accordance with ÖNORM/ DIN EN 303-5 and as shown in the diagram above
- The discharge safety sensor must be connected to a pressurised cold water mains supply (temperature $\leq 15^{\circ}\text{C}$) in such a way that it cannot be shut off
- A pressure reducing valve (1.5) is required for a cold water pressure of ≥ 6 bar
Minimum cold water pressure = 2 bar

1.1 Sensor of thermal discharge safety device

1.2 Thermal discharge valve

1.3 Cleaning valve (T-piece)

1.4 Dirt trap

1.5 Pressure reducing valve

1.6 Backflow preventer to prevent stagnation water from entering the drinking water network

1.7 Free outlet without counter pressure with observable flow path (e.g. discharge funnel)

1.8 Thermal discharge valve with zone valve (opens at approx. 95°C)

2 Safety valve

- Requirements for safety valves as specified by DIN EN ISO 4126-1
- Minimum diameter for the inlet to the safety valve as specified by EN 12828: DN15 (≤ 50 kW), DN20 (> 50 to ≤ 100 kW), DN25 (> 100 to ≤ 200 kW), DN32 (> 200 to ≤ 300 kW), DN40 (> 300 to ≤ 600 kW), DN50 (> 600 to ≤ 900 kW)
- Maximum pressure setting in terms of the permissible operating pressure of the boiler, see the section "Technical Data"
- The safety valve must be installed in an accessible place on the boiler or in direct proximity in the flow pipe in such a way that it cannot be shut off
- Unhindered and safe escape of the steam or water that is released must be ensured

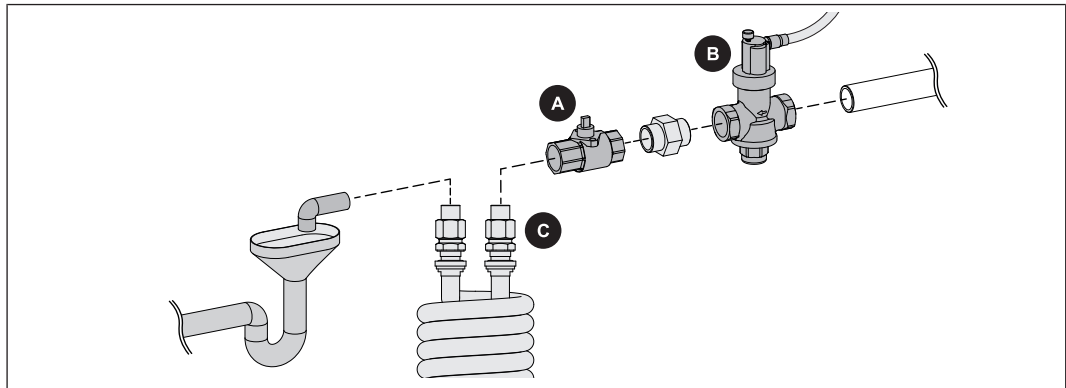
3 Return temperature control

4 Diaphragm expansion tank

- The diaphragm pressurised expansion tank must conform to EN 13831 and hold at least the maximum expansion volume of the heated water in the system, including a water seal
- Its size must comply with the design information in EN 12828 - Appendix D
- Ideally it should be installed in the return line. Follow the manufacturer's installation instructions

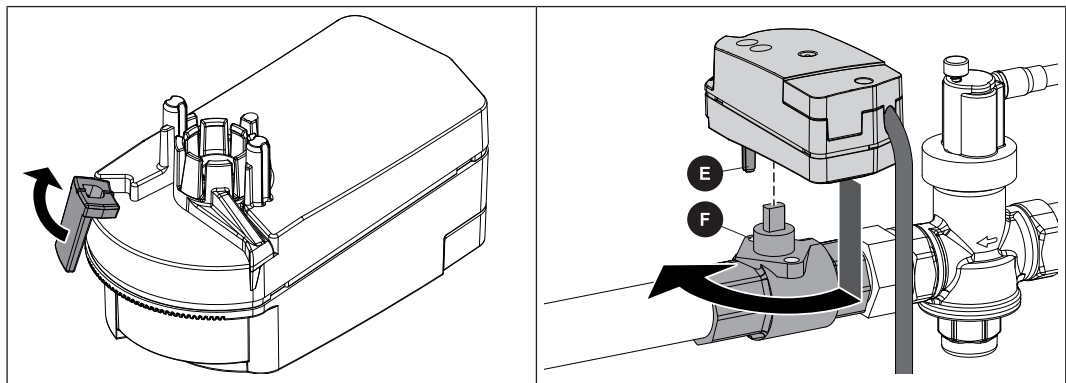
5 We recommend installing some sort of monitoring device (such as a thermometer)

Thermal discharge safety device with zone valve

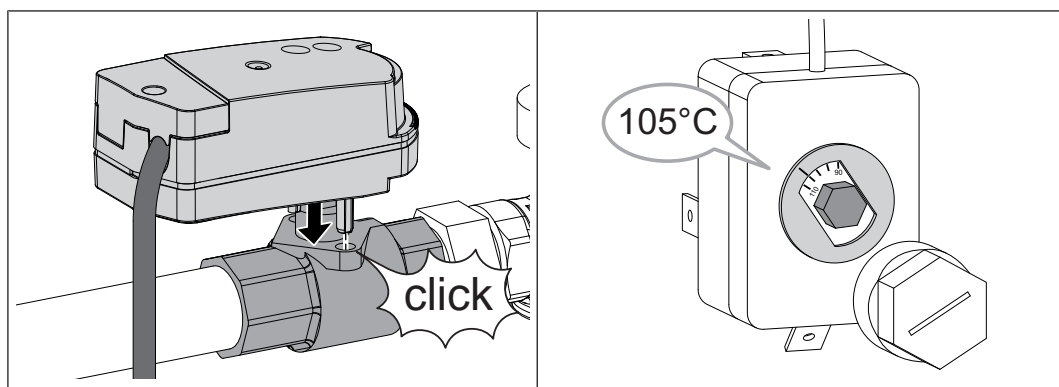


- ❑ Install the 2-way zone valve (A) in the fresh water pipe between the thermal discharge safety device (B) and the boiler's safety heat exchanger (C)
 - ✎ Fit the 2-way zone valve (A) with the supplied double nipple directly to the discharge safety device (B). The remaining pipework is to be provided by the customer.

IMPORTANT: Pay attention to the flow direction of the discharge safety device (B)!

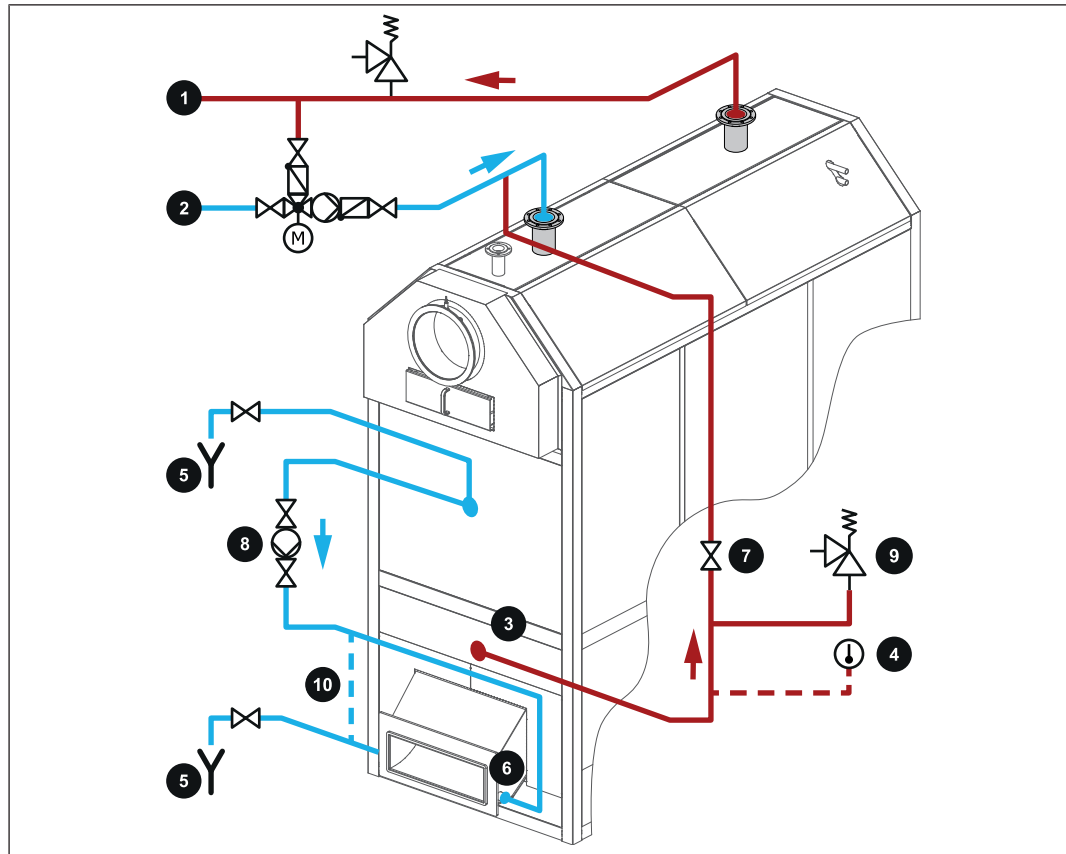


- ❑ Remove the stop from the rotary drive
 - ✎ The stop is no longer required
- ❑ Place the rotary drive on the zone valve in such a way that the flat area of the pin fits into the drive housing
- ❑ Turn the rotary drive clockwise by approx. 90° until both torque supports (E) of the drive match the bores (F) on the zone valve



- ☐ Secure rotary drive to zone valve
 - ↳ The rotary drive must audibly engage!
- ☐ Connect the cable of the rotary drive to the “Valve thermal discharge safety device” contact in the control cabinet, observing the circuit diagram of the boiler!
- ☐ Set the high-limit thermostat (STL) to 105 °C and install it according to the installation manual for the boiler

5.8.2 Connecting up the slide-on duct cooling



1 Boiler flow	2 Boiler return
3 Slide-on duct for the flow	4 Thermometer (recommended)
5 Drain cock	6 Slide-on duct for the return
7 Gate valve / ball valve Caution: close this valve only for working on the slide-on duct. Tip: With the valve in the open position, remove the lever and keep it in a safe place	8 Slide-on duct for the loading pump: <ul style="list-style-type: none"> ▪ no gravitational brake ▪ up to 500 kW rated heat output: flow rate approx. 2 m³/h ▪ 500 - 1500 kW rated heat output: flow rate approx. 2.5 m³/h
9 Safety valve DN15	10 Connection cable (only required for hydraulic feed systems)

5.9 Power connection and wiring

DANGER



When working on electrical components:

Risk of electrocution!

When work is carried out on electrical components:

- ☐ Always have work carried out by a qualified electrician
- ☐ Observe the applicable standards and regulations
 - ✎ Work must not be carried out on electrical components by unauthorised persons
- ☐ Lay the cables from the components through the cable ducts to the control cabinet.
- ☐ Wire the connections according to the wiring diagram.
- ☐ Ensure that there is strain relief for all cables in the control cabinet.

Information about laying the cables

- Tie any loose hanging cables to the drive motors using cable ties. The cables must not come into contact with the stoker duct.

5.9.1 Potential equalisation

- ☐ The potential equalisation must comply with current directives, regulations and standards
- ☐ Establish potential equalisation to the induced draught fan and FGR fan

5.10 Connecting the hydraulic cylinder



- ☐ Connect the piping to the hydraulic unit.

TIP: Fit a bypass line that can be shut off immediately in front of the hydraulic cylinder.

6 Commissioning

6.1 Before commissioning / configuring the boiler

The boiler must be configured to the heating system during initial start-up!

NOTICE

Optimum efficiency and efficient, low-emission operation can only be guaranteed if the system is set up by trained professionals and the standard factory settings are observed.

Take the following precautions:

- ☐ Initial startup should be carried out with an authorised installer or with Froling customer services

NOTICE

Foreign bodies in the heating system impair its operational safety and can result in damage to property.

As a result:

- ☐ The whole system should be rinsed out before initial start-up in accordance with EN 14336.
- ☐ Recommendation: Make sure the hose diameter of the flush nozzles in the flow and return complies with ÖNORM H 5195 and is the same as the hose diameter in the heating system, however not more than DN 50.

- ☐ Turn on the main switch
- ☐ Set the boiler controller to the system type.
- ☐ Load the boiler default values.

NOTICE! For the keypad layout and instructions for modifying the parameters, see the instruction manual for the boiler controller.

- ☐ Check the system pressure of the heating system.
- ☐ Check that the heating system is fully ventilated
- ☐ Check all quick vent valves of the entire heating system for leaks
- ☐ Check that all water connections are tightly sealed
 - ↳ Pay particular attention to those connections from which plugs were removed during assembly.
- ☐ Check that all necessary safety devices are in place
- ☐ Check that there is sufficient ventilation in the boiler room.
- ☐ Check the seal of the boiler.
 - ↳ All doors and inspection openings must be tightly sealed.
- ☐ Check all blanking plugs (e.g. drainage) for tightness
- ☐ Check that the drives and servo motors are working and turning in the right direction

NOTICE! Check the digital and analogue inputs and outputs - See the instruction manual for the boiler controller.

6.1.1 Compressed air cleaner (optional)

If there is a compressed air cleaner installed for the heat exchanger, check the following settings:

- ☐ Maximum pressure: 4 bar
 - ↳ Set mechanically on pressure reducer
- ☐ Compressed air monitor setting: 2 bar



Set the following parameters on the mecair controller of the compressed air cleaner:

- ☐ Pulse time: 0.5 secs.
- ☐ Pause time: 999 secs.

NOTICE! If a minimum compressor pressure of 2 bar cannot be established, an error message will appear on the boiler touchscreen!

6.2 Initial startup

6.2.1 Permitted fuels

Wood chips

Description according to EN ISO 17225-4	Description
M20	Water content max. 20%
M30	Water content max. 30%
M35	Water content max. 35%
M40¹⁾	Water content max. 40%
M50¹⁾	Water content max. 50%
P16S	Main proportion (at least 60% mass portion): 3.15 – 16 mm, max. length of 45 mm, previously referred to as fine wood chips G30
P31S	Main proportion (at least 60% mass portion): 3.15 – 31.5 mm, max. length of 150 mm, previously referred to as medium-sized wood chips G50
from 400 kW: P45S	Main proportion (at least 60% mass portion): 3.15-45 mm, max. length of 200 mm, previously referred to as medium-sized wood chips G50
from 400 kW: P63²⁾	Main proportion (at least 60% mass portion): 3.15–63 mm, max. length 350 mm, previously referred to as coarse wood chips G100
1. partial load conditions only to a limited extent	
2. for hydraulic feeders only	

Note on standards

EU:	Fuel as per EN 17225 – Part 4: Wood chips class A1 / P16S-P45S
Additional for Germany:	Fuel class 4 (§3 of the 1st Federal Emissions Protection Ordinance (BimSchV) in the last amended version)

Wood pellets

Wood pellets made from natural wood with a diameter of 6 mm

Note on standards

EU:	Fuel acc. to EN ISO 17225 - Part 2: Wood pellets class A1 / D06
and/or:	ENplus / DINplus certification scheme

General note:

Before refilling the store, check for pellet dust and clean if necessary.

Wood shavings

Wood shavings generally cause problems with combustion. Therefore their use is permitted only with authorisation from Froling. The following additional points also apply:

- Sawdust and carpentry waste should only be used with systems with a rotary valve.
- The store should be fitted with a pressure release device in accordance with regional regulations.
- The same limits apply for the permitted water content of sawdust as for wood chips.

NOTICE

For fuels with a water content < W30 the boiler's rated heat output can only be guaranteed if it is used with a flue gas recirculation system (FGR).

Miscanthus

Switchgrass or elephant grass (Latin name: miscanthus) is a C4 plant. Standards and regulations for burning these plants have not been standardised, so the following applies:

NOTICE! The regional regulations for burning miscanthus should be observed. Operation may only be possible by special permit.

Changing the fuel

CAUTION

Incorrect fuel parameter settings:

Incorrect parameter settings have a significant adverse effect on the functioning of the boiler, and as a result this will invalidate the guarantee.

Therefore:

- ☐ If the fuel is changed (e.g. from wood chips to pellets), the system must be reset by Froling customer services.

6.2.2 Non-permitted fuels

The use of fuels other than those defined in the "Permitted fuels" section, and particularly the burning of refuse, is not permitted

NOTICE

In case of use of non-permitted fuels:

Burning non-permitted fuels increases the cleaning requirements and leads to a build-up of aggressive sedimentation and condensation, which can damage the boiler and also invalidates the guarantee! Using non-standard fuels can also lead to serious problems with combustion!

For this reason, when operating the boiler:

- ☐ Use only the permitted fuels

6.3 Heating up for the first time

NOTICE

Optimum efficiency and efficient, low-emission operation can only be guaranteed if the system is set up by trained professionals and the standard factory settings are observed.

Take the following precautions:

- ☐ Initial startup should be carried out with an authorised installer or with Froling customer services

The customer is responsible for ensuring the following prior to initial start-up of the system by Froling customer services:

- Electrical installation
- Installation of water pipes
- Connect flue gas including all insulation work
- Work must comply with local fire protection regulations

The operator must ensure the following conditions are met for initial start-up:

- ☐ The network can take at least 50% of the boiler's nominal output.
- ☐ The discharge system must be empty – "dry run" of system.
 - ↳ Fuel must be available, however, so that the discharge system can be filled once the system is released.
- ☐ It is essential that the electrician who has carried out the installation work is available when starting up the system for the first time to make any changes to the wiring which may become necessary.
- ☐ Ensure that those responsible for operating the system are present.
 - ↳ During initial start-up, operating staff are shown how to use the boiler. It is imperative for proper handover of the product that those involved are present as this is a one-off opportunity.

If the fireclay in the combustion chamber needs to be screed dried:

- ☐ Provide the following quantities of dry firewood:
 - ↳ Systems up to 250 kW: ¼ m³
 - ↳ Systems up to 500 kW: ½ m³
 - ↳ Systems up to 1500 kW: 1 m³

The individual steps for initial start-up are explained in the operating instructions for the controller.

NOTICE! See operating instructions for the SPS 4000

NOTICE! Fissures in the fireclay are normal and do not indicate a fault.

NOTICE

If condensation escapes during the initial heat-up phase, this does not indicate a fault.

- ❑ Tip: If this occurs, clean up using a cleaning rag.

6.3.1 Screed drying

The combustion chamber must be slowly screed dried as described below when heating up for the first time to dry out the fireclay.

⚠ CAUTION

If the boiler heats up too quickly on initial start-up:

If the output during the heating-up process is too great, the combustion chamber may be damaged as a result of drying out too rapidly!

For this reason the following applies the first time you heat up the boiler:

- ❑ Screed dry the boiler in accordance with the following points:
- ❑ Set the boiler to user level "Service technician" and activate "Baking mode" in the quick selection menu.
- ❑ Fill combustion chamber with approx. 1/3 of the firewood provided.
- ❑ Ignite firewood and allow to burn away with the combustion chamber door half open.

Once the first load has burned out, add another approx. 1/3 of the firewood provided.

NOTICE! The combustion chamber temperature should continuously rise but must not exceed 500°C. REMEDY: Only keep the combustion chamber door open a fraction!

After adding the last batch of firewood:

- ❑ Allow the fire on the grate to burn out.
- ❑ Close the combustion chamber door.
- ❑ Leave the boiler in this state for a few hours (ideally overnight).

The boiler can then be used in accordance with the operating instructions ("Operating the system" section).

7 Decommissioning

7.1 Out of service for long periods

The following measures should be taken if the boiler is to remain out of service for several weeks (e.g. during the summer):

- ☐ Clean the boiler thoroughly and close the doors fully.
- ☐ Place approx. 5 kg of loose lime in the combustion chamber.
 - ↳ This absorbs moisture and thereby prevents corrosion when the boiler is out of service.

If the boiler is to remain out of service during the winter:

- ☐ Have the system completely drained by a qualified technician.
 - ↳ Protection against frost

7.2 Disassembly

To disassemble the system, follow the steps for assembly in reverse order.

7.3 Disposal

- ☐ Ensure that they are disposed of in an environmentally friendly way in accordance with waste management regulations in the country (e.g. AWG in Austria)
- ☐ You can separate and clean recyclable materials and send them to a recycling centre.
- ☐ The combustion chamber must be disposed of as builders' waste.

[illegible]

[illegible]

Manufacturer's address

Fröling Heizkessel- und Behälterbau GesmbH

Industriestraße 12
A-4710 Grieskirchen
+43 (0) 7248 606 0
info@froeling.com

Zweigniederlassung Aschheim

Max-Planck-Straße 6
85609 Aschheim
+49 (0) 89 927 926 0
info@froeling.com

Froling srl

Via J. Ressel 2H
I-39100 Bolzano (BZ)
+39 (0) 471 060460
info@froeling.it

Froling SARL

1, rue Kellermann
F-67450 Mundolsheim
+33 (0) 388 193 269
froling@froeling.com

Installer's address

Stamp

Froling customer services

Austria
Germany
Worldwide

0043 (0) 7248 606 7000
0049 (0) 89 927 926 400
0043 (0) 7248 606 0



www.froeling.com

froling 